

NOTICE OF AWARD  
TABLE OF CONTENTS

	PAGE NUMBER
TERMS AND CONDITIONS.....	00001
CONTRACT VENDORS.....	00003
CONTRACT ITEMS/SERVICES BY LINE ITEM.....	00004
DESCRIPTION: SHIRT, ISP, UNIFORM, WINTER, MALE.....	00004
F/C FECHHEINER, IL-SP-L/S.....	00008
DESCRIPTION: SHIRT ISP, UNIFORM, SUMMER, MALE.....	00009
F/C FECHHEINER, IL-SP-S/S.....	00013
DESCRIPTION: SHIRT ISP, UNIFORM, WINTER, FEMALE.....	00013
F/C FECHHEINER, IL-SP-L L/S.....	00018
DESCRIPTION: SHIRT, ISP, UNIFORM, SUMMER, FEMALE.....	00018
F/C FECHHEINER, IL-SP-L S/S.....	00023
DESCRIPTION: SLACKS, ISP, UNIFORM, MALE, MEDIUM WT.....	00023
F/C FECHHEINER, IL-SP-TRM.....	00030
DESCRIPTION: SLACKS, ISP, UNIFORM, FEMALE.....	00030
F/C FECHHEINER, IL-SP-TRF.....	00035
DESCRIPTION: UNIFORM DRESS BLOUSE, MALE.....	00035
F/C FECHHEINER, IL-SP-BLSM.....	00038
DESCRIPTION: UNIFORM DRESS BLOUSE, FEMALE.....	00038
F/C FECHHEINER, IL-SP-BLSF.....	00041
DESCRIPTION: JACKET, ALL-SEASON, WITH REMOVABLE.....	00041
F/C FECHHEINER 0287, 79900/32700A.....	00045
DESCRIPTION: JACKET, ALL-SEASON, WITH REMOVABLE.....	00045
F/C FECHHEINER, 79900/32700A.....	00049
DESCRIPTION: SHIRT, CROWD CONTROL, TACTICAL, XS-XL.....	00049
5.11, 72157-120.....	00049
DESCRIPTION: SHIRT, CROWD CONTROL, TACTICAL, 2XL-5XL.....	00049
5.11, 72157-120.....	00050
DESCRIPTION: PANTS, ACADEMY UNIFORM, OD GREEN.....	00050
BLAUER/FECHHEIMER, 8810X.....	00051
DESCRIPTION: PANTS, ACADEMY UNIFORM, OD GREEN, 44-50.....	00051
BLAUER/FECHHEIMER, 8810X.....	00051
DESCRIPTION: SHIRT, ACADEMY UNIFORM, LONG SLEEVE.....	00051
DICKEY, 574KH.....	00052
DESCRIPTION: SHIRT, ACADEMY UNIFORM, LONG SLEEVE.....	00052
DICKEY, 574KH.....	00052
DESCRIPTION: SHIRT, ACADEMY UNIFORM, SHORT SLEEVE.....	00052
DICKEY, 1574KH.....	00053
DESCRIPTION: SHIRT, ACADEMY UNIFORM, SHORT SLEEVE.....	00053
DICKEY, 1574KH.....	00053
DESCRIPTION: SLEEVE, TATTOO COVER, FULL ARM.....	00053
TATCOVER, 1461-FULL.....	00054
DESCRIPTION: SLEEVE, TATTOO COVER, HALF ARM.....	00054
TATCOVER, 1415-1KC.....	00054
DESCRIPTION: PATCH, ILLINOIS STATE POLICE SHOULDER.....	00054

STATE OF ILLINOIS  
DEPARTMENT OF  
CENTRAL MANAGEMENT SERVICES

T NUMBER: T7080  
PAGE NO.: 00001

DISTRIBUTE TO: 416PSD : BUREAU OF STRATEGIC SOURCING

-----  
NOTICE OF AWARD

CONTRACT TITLE: PSD UNIFORMS FOR IL STATE POLICE & LOCAL  
GOVERNMENTAL UNITS

CONTRACT NO: 4018317

OPTIONS AVAILABLE: 01          JOINT PURCHASING: YES

VENDOR NAME AND ADDRESS          VENDOR NUMBER:  
UNIFORM DEN INC  
1309 5TH AVE  
MOLINE, IL 61265-1333

CONTACT THE FOLLOWING IN THE EVENT OF QUESTIONS PERTAINING TO THIS CONTRACT:

BUYER NAME AND PHONE  
SUZY ANDERSON  
(217) 785-1659

SOLICITATION: 228287          BID OPEN DATE: 09/13/16

CONTRACT NO: 4018317  
A10128 : VENDOR PAYMENT PROGRAM:

DUE TO UNPRECEDENTED ECONOMIC RECESSION, ILLINOIS HAS EXPERIENCED  
LOWER THAN EXPECTED REVENUES WHICH HAS LED TO A DELAYED PAYMENT CYCLE.  
IN MANY CASES, VENDORS AND SERVICE PROVIDERS ARE WAITING SEVERAL  
MONTHS TO RECEIVE PAYMENT FOR GOODS AND SERVICES PROVIDED TO THE  
STATE. THE STATE OF ILLINOIS VENDOR PAYMENT PROGRAM IS INTENDED TO  
PROVIDE RELIEF TO THOSE VENDORS AND SERVICE PROVIDERS.

FOR MORE INFORMATION PLEASE SEE OUR WEBSITE AT PAYMENTS.ILLINOIS.GOV.

CONTRACT NO: 4018317  
N81301 : SCOPE:

TO ESTABLISH A ONE-YEAR TERM CONTRACT FOR THE PURCHASE OF UNIFORMS FOR  
THE ILLINOIS STATE POLICE (ISP)(COMMODITY LINES 00001-00007). OTHER  
UNIFORM ITEMS (LINES 00008-00023) ARE AVAILABLE FOR PURCHASE BY ISP  
AND BY OTHER STATE AGENCIES AND BY LOCAL GOVERNMENTAL UNITS AUTHORIZED  
TO PURCHASE THROUGH THE STATE'S JOINT PURCHASING PROGRAM.

UPON MUTUAL AGREEMENT OF THE PARTIES, THE STATE RESERVES THE RIGHT TO  
RENEW THE RESULTING CONTRACT(S) FOR A TOTAL OF TWO (2) YEARS IN ONE OF  
THE FOLLOWING MANNERS:

- A) ONE RENEWAL FOR THE ENTIRE RENEWAL ALLOWANCE
- B) INDIVIDUAL ONE-YEAR RENEWALS
- C) ANY COMBINATION OF FULL OR PARTIAL-YEAR RENEWALS UP TO AND  
INCLUDING THE ENTIRE RENEWAL ALLOWANCE

CONTRACT NO: 4018317  
N81306 : ECONOMIC ADJUSTMENT CLAUSE:

PRICES MUST REMAIN FIRM THE FIRST YEAR OF THE CONTRACT. THEREAFTER,  
ONE PRICE ADJUSTMENT NO MORE FREQUENTLY THAN ONCE A YEAR.

ALL ADJUSTMENT REQUESTS SHALL BE MADE IN WRITING. VENDOR SHALL NOT BE  
ENTITLED TO APPLY AN UPWARD PRICE ADJUSTMENT WITHOUT FIRST OBTAINING  
APPROVAL OF SUCH REQUEST FROM THE STATE.

IN THE EVENT A DOWNWARD ADJUSTMENT IS WARRANTED, THE STATE RESERVES  
THE RIGHT TO ADJUST ONCE DURING ANY GIVEN TWELVE (12) MONTH PERIOD FOR  
THIS DECREASE. IT WILL BE THE RESPONSIBILITY OF THE VENDOR TO NOTIFY  
THE BUREAU OF STRATEGIC SOURCING (BOSS) OF ANY SUCH DECREASE.

MAXIMUM ALLOWABLE ADJUSTMENTS SHALL BE GOVERNED BY THE U.S. BUREAU OF  
LABOR STATISTICS PRODUCER PRICE INDEX (PPI) ITEM NUMBER:

-----  
WPU03810731: MEN'S TAILORED SUITS, INCLUDING DRESS UNIFORMS - LINES  
00001-00005 & 00007  
WPU03810631: WOMEN'S SLACKS - LINE 00006  
WPU03810712: MEN'S WORK CLOTHING AND WASHABLE SERVICE APPAREL -  
LINES 00008 - 00023

THE BASE PPI PUBLISHED INDEX WILL BE DETERMINED BY THE MONTH OF THE  
BID OPENING DATE. IF THE BID OPENING DATE OCCURS IN NOVEMBER, THEN  
THE BASE PPI WILL BE NOVEMBER'S PUBLISHED INDEX.

THE PUBLISHED PPI INDEX AT THE TIME OF REQUESTED ADJUSTMENT WILL BE  
DETERMINED BY THE MONTH AND DAY THE ADJUSTMENT WAS SUBMITTED TO BOSS  
REGARDLESS OF WHETHER IT IS A PRELIMINARY OR FINAL INDEX PUBLICATION.  
NO FURTHER ADJUSTMENTS WILL BE MADE ONCE THE MAXIMUM ALLOWABLE  
ADJUSTMENT HAS BEEN CALCULATED FOR THE GIVEN YEAR.

THE MAXIMUM ALLOWABLE ADJUSTMENT SHALL BE CALCULATED AS FOLLOWS:

MAXIMUM ALLOWABLE PRICE = A / B \* C

A = BID PRICE  
B = BASE PPI INDEX (DEFINED BY TIME OF BID OPENING)  
C = PUBLISHED PPI INDEX AT TIME OF REQUESTED ADJUSTMENT

THE U.S. BUREAU OF LABOR STATISTICS WEBSITE CAN BE LOCATED AT  
[HTTP://WWW.BLS.GOV/PPI/](http://www.bls.gov/ppi/).

REQUESTED ADJUSTMENTS SHALL INCLUDE THE CONTRACT NUMBER, COMMODITY  
NUMBER, LINE NUMBER, BID PRICE AND REQUESTED PRICE ADJUSTMENT.

IN ALL CASES THE CONTRACTOR MUST FILE A CLAIM FOR SUCH ADJUSTMENT  
PRIOR TO THE DELIVERY OF THE GOODS. IN ANY EVENT, THE CLAIM FOR SUCH  
ADJUSTMENT WILL NOT APPLY TO RELEASE ORDERS EXECUTED PRIOR TO THE DATE  
THE BUREAU OF STRATEGIC SOURCING RECEIVED THE ECONOMIC ADJUSTMENT  
REQUEST.

IF THE CONTRACTOR HAS UNRESOLVED COMPLAINTS FILED AGAINST IT FOR NON-  
DELIVERY OR POOR QUALITY, HIS REQUEST MAY BE DENIED UNTIL SUCH TIME AS  
ALL PAST COMPLAINTS ARE RESOLVED TO THE SATISFACTION OF THE STATE.

CONTRACT NO: 4018317  
N81308 : INSPECTION AND REJECTION

THE STATE OF ILLINOIS RESERVES THE RIGHT TO MAINTAIN A FULL AND  
COMPLETE INSPECTION OF EVERY PROCESS INVOLVED IN THE MAKING OF THE  
UNIFORM ITEMS UNDER CONTRACT. ANY ARTICLES REJECTED AS A RESULT OF  
INSPECTION SHALL NOT BE OFFERED FOR SALE OR DISPOSED OF WITHOUT  
THE PRIOR APPROVAL OF THE ILLINOIS STATE POLICE SUPPLY SECTION.  
REOFFERING OR RESHIPMENT OF AN ARTICLE ONCE REJECTED SHALL BE CAUSE  
FOR CANCELLATION OF CONTRACT AT THE EXPENSE OF THE CONTRACTOR.

SUCCESSFUL CONTRACTOR MUST NOTIFY THE DIVISION OF ADMINISTRATION  
SUPPLY SECTION WHEN CUTTING OF THE MATERIAL AND EACH UNIFORM LINE ITEM  
IS MOVING TOWARDS COMPLETION.

QUALITY OF WORKMANSHIP:  
THE BEST COMMERCIAL PRACTICES ARE TO PREVAIL AND ONLY WORKMANSHIP  
AND MATERIALS OF FIRST QUALITY ARE TO BE USED.

CONTRACT NO: 4018317  
S00221 : METHOD OF AWARD:

THE STATE OF ILLINOIS RESERVES THE RIGHT TO AWARD THIS SOLICITATION  
TO THE LOW COMPLIANT BID BY GROUP(S) AS LISTED HEREIN.

IF ALL ITEMS IN A GROUP DO NOT RECEIVE COMPLIANT BIDS, THE STATE  
RESERVES THE RIGHT TO AWARD BY LINE.

-----  
VENDOR NAME AND ADDRESS

UNIFORM DEN INC  
1309 5TH AVE  
MOLINE, IL 61265-1333

CONTRACT NO: 4018317  
PYMT TERMS: NONE  
DELIVERY: 120 DAYS ARO  
VENDOR NO:  
BUSINESS CLASS CODE: NNSN  
LEGAL STATUS: PARTNERSHIP/LEGAL CORPORATION  
CONTRACT END DATE: 01/09/20

PRIME VENDOR: Y  
CONTRACT BEGIN DATE: 01/10/17

CONTACT NAME: ANDY DENNHARDT  
CONTACT PHONE: (800) 852-6949  
CONTACT E-MAIL: UDEN2@LIVE.COM

CONTACT FAX: (309) 762-6228

DISTRIBUTOR VENDORS

IKON  
1806 N MARKET ST  
CHAMPAIGN, IL 61822-1312

VENDOR NO:  
BUSINESS CLASS: NNLEN  
LEGAL STATUS: CORPORATION

CONTACT NAME: NO BAF ON FILE  
CONTACT PHONE: (217) 351-8150

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00001	COMMODITY CODE: 5137-813-0060 SHIRT, ISP, UNIFORM, WINTER, MALE	650.000	EACH	N/A	\$ 47.50000

IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO SECURE APPROVAL OF THE SHADE FROM THE QUARTERMASTER BEFORE PROCEEDING TO COMPLETE ANY PART OF THIS CONTRACT. SHADE MUST MATCH STANDARD SHADE AVAILABLE FROM THE QUARTERMASTER. WHEN PIECE GOODS ARE RECEIVED, SUBMIT ONE YARD FOR APPROVAL OF COLOR PRIOR TO CUTTING.

CONTRACTOR IS REponsible FOR ALL MATERI-ALS MEETING ACCEPTED SHADE AND SPECIFI-CATIONS. MATERIAL TO BE USED IN THE COMPLETION OF THIS CONTRACT SHALL MEET BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #571-546 UNIFORM SHIRTING OR APPROVED EQUIVALENT

WEAVE: TROPICAL PLAIN WEAVE

WEIGHT: 8 - 8.5 OUNCES PER LINEAR YARD

FIBER CONTENT: 55% DACRON POLYESTER  
45% WORSTED WOOL

WOOL GRADE & TYPE POLYESTER: 64'S AND DACRON POLYESTER

PLY OF YARN: 2 PLY WARP AND FILLING

BREAKING STRENGTH: 110 LBS. IN THE WARP  
80 LBS. IN THE FILLING

CONSTRUCTION: 60 ENDS PER INCH  
50 PICKS PER INCH

COLOR: SUN TAN (ISP KHAKI)

DYE: PIECE

FINISH: COLD WATER WASHABLE "RESTORA"  
FINISH OR APPROVED EQUIVALENT

RESPONSIBILITY OF CONTRACTOR:  
IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO ORDER ALL SHIRTING MATERIAL FROM RAEFORD UNIFORM FABRICS WITH THE 4U "RESTORA" FINISH, THUS ELIMINATING THE NEED FOR SPONGING. THE 4U FINISH GUARANTEES THE SHIRTS WILL NOT SHRINK MORE THAN 3%. CONTRACTOR SHALL BE RESPONSIBLE AT THEIR EXPENSE FOR HAVING UNIFORM CLOTH MARKED TO SHOW IMPERFECTIONS. CONTRACTOR FOR THE MAKING OF UNIFORM SHIRTS WILL BE HELD RESPONSIBLE FOR EXCLUDING ANY SUCH IMPERFECTIONS IN THE FINISHED SHIRTS. CONTRACTOR MUST NOTIFY THE ILLINOIS STATE POLICE, DIVISION OF ADMINISTRATION, QUARTERMASTER WHEN CUTTING OF THE MATERIAL IS STARTED TOWARD COMPLETION. ALSO NOTIFY OF THE EXACT ADDRESS OF THE MANUFACTURER AND ANY PART THEREIN. THE STATE OF ILLINOIS RESERVES THE RIGHT TO HAVE ITS REPRESENTATIVE PRESENT DURING THE MANUFACTURING PROCESSES.

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00001 CONTINUED.....

LIST OF SIZES:

LIST OF SIZES WILL BE FURNISHED TO THE CONTRACTOR BY THE QUARTERMASTER. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO ORDER A SUFFICIENT QUANTITY OF THE SPECIFIED MATERIALS TO COMPLETE VARIOUS PARTIAL ORDERS IN THIS CONTRACT AS THEY ARE RECEIVED BY THE CONTRACTOR FROM THE QUARTERMASTER.

MINIMUM ORDER:

THE MINIMUM ORDER IS 25 SHIRTS IN VARIOUS SIZES AS SPECIFIED ON QUARTERMASTER'S ORDERS.

METHOD OF CONSTRUCTION:

THE OPEN SYSTEM, KNOWN AS THE CUSTOM METHOD, MUST BE USED. THE CLOSED SYSTEM, KNOWN AS THE CONTRACT METHOD, WILL BE UNACCEPTABLE. ALL DOUBLE STITCHING WILL BE 1/4" WIDE UNLESS OTHERWISE SPECIFIED. ALL BUTTONHOLES WILL BE MEASURED FROM TACKBAR TO TACKBAR AND MUST BE LOCKSTITCHED. NO OTHER METHOD OF BUTTONHOLE CONSTRUCTION WILL BE ACCEPTABLE.

PRE-PRODUCTION SAMPLES:

CONTRACTOR SHALL PROVIDE 25 PRE-PRODUCTION UNIFORM WINTER SHIRTS FOR APPROVAL PRIOR TO DELIVERY OF THE REMAINING CONTRACT.

STYLE:

IT IS IMPERATIVE THAT THIS GARMENT BE CONSTRUCTED ACCORDING TO THE PRINCIPLES SET FORTH IN THIS SPECIFICATION. ALL STITCHES MUST BE OF PROPER SIZE AND TENSION AND THREAD USED MUST BE A FAST VAT COLOR MERCERIZED TRIPLE "O" THREAD TO MATCH THE SHIRT FABRIC. THERE SHALL BE NOT LESS THAN TEN STITCHES PER INCH NOR MORE THAN FOURTEEN STITCHES PER INCH.

COLLAR:

THE SHAPE AND STYLE OF BOTH THE LEAF AND STAND SHALL CONFORM TO THE COLLAR UNIVERSALLY KNOWN AS THE TT89 COLLAR. THE POINTS, MEDIUM SPREAD, SHALL BE APPROXIMATELY 3" IN LENGTH. THE BACK OF THE STAND WILL MEASURE 1 1/2". THE LEAF SHALL BE MADE OF THREE PIECES; TWO PIECES OF SELF CLOTH TYPE OF LINING AND ONE WHOLE LINING, WHICH SHALL BE FUSED TO THE TOP COLLAR PIECE. THE FUSED INTERLINING SHALL BE MADE OF 100% COTTON, HIGH DENSITY POLYETHYLENE, 3.34 YARDS PER POUND, 68 X 68 COUNT, COMMONLY REFERRED TO AS HV-2621. A NON FUSED COLLAR CONSTRUCTION IS NOT ACCEPTABLE. INNER STAND SHALL BE MADE OF A COMPATIBLE COMBED COTTON BLENDED FABRIC FOR ADDITIONAL COMFORT AND SHALL MATCH COLOR OF THE SHIRT COLLAR. THERE SHALL BE TWO ROWS OF STITCHING THROUGH THE COTTON LINING AND THE INNER LINING OF THE STAND FOR SUPERIOR STABILITY.

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00001	CONTINUED..... THERE SHALL BE A TIE SPACE OF 1/4" WHEN THE COLLAR IS BUTTONED. THE COLLAR WILL BE DOUBLE NEEDLE TOP STITCHED 1/4" WIDE.  FRONT: THE RIGHT FRONT SHALL HAVE A CENTER FACING 1 3/4" WIDE EXTENDING FROM THE COLLAR STAND TO THE BOTTOM OF THE SHIRT. THERE SHALL BE FOUR (4) ROWS OF STITCHING ON THE TOP CENTER, TWO ON EACH SIDE 1/4". THERE SHALL BE ONE (1) HORIZONTAL BUTTONHOLE AND SIX (6) VERTICAL BUTTONHOLES PLACED 3/4" FROM EDGE. THE FIRST BUTTONHOLE AND BUTTON ARE TO BE PLACED AT THE NECK, THE SECOND 3 3/4" FROM THE FIRST, WITH THE BALANCE SPACED 3 1/2" APART. THE LEFT FRONT SHALL HAVE A BUTTON STAND 7/8" WIDE DOUBLE STITCHED THE FULL LENGTH. THERE SHALL BE SIX (6) 24 MELANINE BUTTONS SECURELY ATTACHED TO THE BUTTON STAND, CORRESPONDING TO THE BUTTONHOLES ON THE CENTER FRONT. COLOR OF THE BUTTONS TO MATCH SHIRT FABRIC, AND SHALL BE MADE OF THERMO-SETTING POLYESTER MATERIAL AS PER STATE STANDARD SAMPLE.  BACK: BACK SHALL BE WHOLE WITH 3" YOKE SET ON OUTSIDE WITH 1/4" DOUBLE STITCHING AND OF SAME SHIRTING MATERIAL. BACK IS TO BE JOINED WITH 1/4" DOUBLE STITCHING.  BADGE PATCH: OF SAME MATERIAL, TURNED TO PREVENT FRAYED EDGES, AND A REINFORCEMENT LINE OF STITCHING THROUGH CENTER OF BADGE PATCH. TWO (2) METAL EYELETS 1 1/4" APART ABOVE LEFT BREAST POCKET AND THE BADGE PATCH EYELETS SHALL ALIGN WITH THE BUTTONHOLE ON THE LEFT BREAST POCKET FLAP, THIS PLACEMENT FOR BALANCING AND APPEARANCE. LOWER PATCH EYELET 1" ABOVE LEFT BREAST POCKET FLAP. ENTIRE FINISHED PIECE SHALL MEASURE 2 1/2" HIGH AND 1 1/8" WIDE.  POCKETS: THERE SHALL BE TWO (2) POCKETS, 6" IN DEPTH AND 5 5/8" WIDE, WITH CENTER PLEAT 1 1/2" WIDE, STITCHED DOWN TO PREVENT SPREADING. THE POCKETS SHALL RUN VERTICALLY 1" ON EACH SIDE OF THE FLY. THESE SHALL BE DIE CUT AND DIE CREASED TO GIVE SIZE AND SHAPE. THE LOWER CORNERS SHALL BE MITERED. THE TOP OF EACH POCKET SHALL BE NARROWED AND HEM-STITCHED 1/2" FROM TOP. POCKETS SHALL BE SET WITH UNIFORM DOUBLE STITCH-1/4".  THERE SHALL BE A PENCIL COMPARTMENT ON THE RIGHT SIDE OF THE LEFT POCKET 1 1/4" WIDE AND 6" DEEP.  A 3/8" HORIZONTAL BUTTONHOLE SHALL BE PLACED IN THE CENTER OF EACH POCKET 1 1/4" FROM TOP OF POCKET.				

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00001 CONTINUED.....

POCKET FLAPS:

EACH POCKET SHALL HAVE A SCALLOPED FLAP 5-3/4" WIDE WITH TWO OUTSIDE POINTS MEASURING 2 5/8" AND CENTER POINT MEASURING 2 7/8". FLAPS SHALL BE INTERLINED WITH CREASE AND TACK 8600 LINING WHICH MATCHES SHIRT FABRIC. THE TOP OF THE POCKET FLAP SHALL BEGIN 1 1/2" UP FROM CENTER OF THIRD BUTTON (PROPORTIONED ACCORDINGLY FOR SIZE). FLAPS SHALL BE UNIFORMLY DOUBLE STITCHED 1/4" AROUND ENTIRE FLAP.

THE DOUBLE STITCHED LEFT FLAP SHALL HAVE A PENCIL OPENING 1 1/4" WHICH CORRESPONDS TO PENCIL COMPARTMENT IN POCKET.

THE DOUBLE STITCHED RIGHT FLAP SHALL HAVE A 3/8" HORIZONTAL BUTTONHOLE, PLACED 1/2" ABOVE TOP OF BUTTONHOLE.

SLEEVES:

SLEEVES SHALL BE TAPERED AND WHOLE. THEY SHALL HAVE A "BANJO STYLE" ELBOW REINFORCEMENT RUNNING FROM THE CUFF TO ABOVE THE ELBOW. THE REINFORCEMENT SHALL BE DOUBLE NEEDLE STITCHED AROUND AND CAUGHT IN THE SLEEVE CLOSING SEAM. THE SLEEVE PLACKET OPENING SHALL BE 4" IN LENGTH. THE CUFFS ARE TO BE 2 7/8" WIDE WITH A ROUND FINISH. THEY SHALL BE TOP STITCHED WITH TWO ROWS OF STITCHING AND WILL HAVE TWO (2) HORIZONTAL LOCK-STITCHED BUTTONHOLES TO ACCOMMODATE REMOVABLE BUTTONS. THE LOWER BUTTONHOLE SHALL BE 3/4" FROM THE BOTTOM OF THE CUFF. THE UPPER BUTTONHOLE SHALL BE LOCATED 2" ABOVE THE BOTTOM OF THE CUFF. THERE SHALL BE OPEN FACING ON ONLY ONE SIDE TO COVER BUTON TOGGLES ON THE CUFFS. TO PREVENT FRAYING, THIS PROTECTIVE COVERING OF SELF GOODS SHALL BE TURNED UNDER RATHER THAN PINKED. IT WILL BE STITCHED ON (3) SIDES. THERE WILL BE TWO (2) 3/8" HORIZONTAL BUTONHOLES UNDER THIS PROTECTIVE COVERING AND WILL CORRESPOND TO THE BUTONHOLES ON THE SLEEVE CUFF. THE SLEEVES ARE TO BE SECURED TO THE BODY OF THE SHIRT BY MEANS OF A DOUBLE NEEDLE STITCH. THIS SAME STITCH MUST BE USED ON THE SIDE CLOSING SEAMS AS WELL.

SLEEVE EMBLEMS:

SHOULDER SLEEVE EMBLEMS ON BOTH SLEEVES SEWN 1" BELOW SHOULDER SEAM AND 1/2" FORWARD OF CENTER TO AVOID CREASING OF EMBLEM WHEN SLEEVE IS BEING STEAM PRESSED. EMBLEMS WILL BE FURNISHED BY THE QUARTERMASTER TO CONTRACTOR.

SHOULDER STRAPS:

THE SHOULDER STRAPS SHALL BE POINTED AT THE END TOWARD THE COLLAR. EACH SHOULDER SHALL CONTAIN A LOCKSTITCHED 3/8" HORIZONTAL BUTONHOLE IN WHICH A BUTTON WILL BE INSERTED AND SECURED



-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00001 CONTINUED....  
BY A TOGGLE. A PROTECTIVE COVERING OF  
SELF GOODS 3" X 1" SHALL BE PLACED ON  
INSIDE OF SHIRT UNDER THE BUTTONHOLE  
AND WILL BE STITCHED DOWN ON THREE  
SIDES TO COVER THE METAL TOGGLE LEAVING  
THE SIDE TOWARD THE BACK OPEN. TO  
PREVENT FRAYING, THIS PROTECTIVE COVER-  
ING OF SELF GOODS WILL BE TURNED UNDER  
RATHER THAN PINKED.

SHOULDER STRAPS SHALL MEASURE 2" AT  
SLEEVE HEAD AND TAPER TO 1 3/8" AT THE  
BUTTON END.

THEY SHALL BE UNIFORMLY EDGE DOUBLE  
STITCHED 1/4" AND DOUBLE BOX STITCHED  
TO SHOULDER WITH OUTSIDE ROW OF CROSS  
STITCHING 2" FROM SLEEVE HEAD AND  
DIAGONALLY ACROSS FROM EACH END OF SEAM  
TO SLEEVE HEAD. SHOULDER STRAP SHALL BE  
STITCHED CLOSED FROM THE SLEEVE HEAD TO  
THE POINT WHERE THE DIAGONAL STITCH  
MEETS THE CROSS STITCH.

MEASUREMENTS:  
MALE UNIFORM WINTER SHIRTS SHALL HAVE  
THE FOLLOWING CHEST AND WAIST MEASURE-  
MENTS:

NECK SIZE	CHEST	WAIST	BODY LENGTH
14	41	35	32 1/2
14 1/2	43	37	32 5/8
15	45	39	32 3/4
15 1/2	47	41	32 7/8
16	49	43	33 1/8
16 1/2	51	45	33 1/2
17	53	49	33 7/8
17 1/2	55	51	35
18	57	53	35
18 1/2	59	55	35 7/8

SIZE MARKING AND INVENTORY CONTROL TAG:  
A WOVEN SIZE LOOP SHALL BE SECURED BY  
THE COLLAR SETTING SEAM IN THE CENTER  
OF THE NECK. ALSO A CAMBRIC LABEL  
IS TO BE SEWN TO THE BOTTOM OF THE LEFT  
TAIL OF THE SHIRTS INDICATING MALE, THE  
SIZE, DATE OF MANUFACTURE AND  
MANUFACTURER'S NAME STAMPED THEREON IN  
BLACK INDELIBLE INK WHICH MUST WITHSTAND  
CLEANING PROCESSES. TAG ON LEFT TAIL  
OF THE SHIRTS MUST BE DOUBLE STITCHED.

FINISHING, PRESSING, AND PACKAGING:  
SHIRTS SHALL BE CAREFULLY TRIMMED OF ALL  
LOOSE THREADS AND SHALL BE FULLY  
PRESSED FROM SIDE SEAM TO SIDE SEAM.  
SHIRTS ARE TO BE SHIPPED IN STRONG  
BOXES THAT PREVENT DAMAGE IN SHIPPING.  
SHIRTS ARE TO BE PACKED 25 IN A BOX WITH  
THE SIZE MARKED ON THE OUTSIDE OF BOX AT  
ONE END. SHIRTS TO BE FOLDED, NOT PINNED  
AND NOT WRAPPED IN PAPER.

VENDOR: UNIFORM DEN INC  
:

CONTRACT NO: 4018317  
BRAND: F/C FECHHEINER

MODEL: IL-SP-L/S

CONTRACT ITEMS/SERVICES  
BY LINE ITEM

T NUMBER: T7080  
PAGE NO.: 00009

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00002	COMMODITY CODE: 5137-813-0055 SHIRT ISP, UNIFORM, SUMMER, MALE, COLOR: SUN TAN (ISP KHAKI)	750.000	EACH	N/A	\$ 40.50000

IT SHALL BE THE CONTRACTORS RESPONSIBILITY TO SECURE APPROVAL OF THE SHADE FROM THE QUARTERMASTER BEFORE PROCEEDING TO COMPLETE ANY PART OF THIS CONTRACT. SHADE MUST MATCH STANDARD SHADE AVAILABLE FROM THE QUARTERMASTER. WHEN PIECE GOODS ARE RECEIVED, SUBMIT ONE YARD FOR APPROVAL OF COLOR PRIOR TO CUTTING.

CONTRACTOR IS RESPONSIBLE FOR ALL MATERIALS MEETING ACCEPTED SHADE AND SPECIFICATIONS. MATERIAL TO BE USED IN THE COMPLETION OF THIS CONTRACT SHALL MEET THE BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #571-546  
UNIFORM SHIRTING OR APPROVED EQUIVALENT

WEAVE: TROPICAL PLAIN WEAVE

WEIGHT: 8 - 8.5 OUNCES PER LINEAR YARD

FIBER CONTENT: 55% DACRON POLYESTER  
45% WORSTED WOOL

WOOL GRADE AND TYPE POLYESTER: 64'S AND  
DACRON POLYESTER

PLY OF YARN: 2 PLY WARP & FILLING

BREAKING STRENGTH: 110 LBS. WARP  
80 LBS. FILL

CONSTRUCTION: 60 ENDS PER INCH  
50 PICKS PER INCH

COLOR: SUN TAN (ISP KHAKI)

DYE: PIECE

FINISH: COLD WATER WASHABLE "RESTORA"  
FINISH OR APPROVED EQUIVALENT

RESPONSIBILITY OF CONTRACTOR:  
IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO ORDER ALL SHIRTING MATERIAL FROM RAEFORD UNIFORM FABRICS WITH THE 4U "RESTORA" FINISH, THUS ELIMINATING THE NEED FOR SPONGING. THE 4U FINISH GUARANTEES THE SHIRTS WILL NOT SHRINK MORE THAN 3%. CONTRACTOR SHALL BE RESPONSIBLE AT THEIR EXPENSE FOR HAVING UNIFORM CLOTH MARKED TO SHOW IMPERFECTIONS. CONTRACTOR FOR THE MAKING OF UNIFORM SHIRTS WILL BE HELD RESPONSIBLE TO EXCLUDE ANY SUCH IMPERFECTIONS IN THE FINISHED SHIRTS. CONTRACTOR MUST NOTIFY THE ILLINOIS STATE POLICE, DIVISION OF ADMINISTRATION, QUARTERMASTER WHEN CUTTING OF THE MATERIAL IS STARTED TOWARD COMPLETION. THE STATE OF ILLINOIS RESERVES THE RIGHT TO HAVE ITS REPRESENTATIVE PRESENT DURING THE MANUFACTURING PROCESSES.

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO  
-----

00002 CONTINUED.....

LIST OF SIZES:

LIST OF SIZES WILL BE FURNISHED TO THE CONTRACTOR BY THE QUARTERMASTER. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO ORDER A SUFFICIENT QUANTITY OF THE SPECIFIED MATERIALS TO COMPLETE VARIOUS PARTIAL ORDERS IN THIS CONTRACT AS THEY ARE RECEIVED BY THE CONTRACTOR FROM THE QUARTERMASTER.

MINIMUM ORDER:

THE MINIMUM ORDER IS 25 SHIRTS IN VARIOUS SIZES AS SPECIFIED ON QUARTERMASTER'S ORDERS.

METHOD OF CONSTRUCTION:

THE OPEN SYSTEM, KNOWN AS THE CUSTOM METHOD, MUST BE USED. THE CLOSED SYSTEM, KNOWN AS THE CONTRACT METHOD, WILL BE UNACCEPTABLE. ALL DOUBLE STITCHING WILL BE 1/4" WIDE UNLESS OTHERWISE SPECIFIED. ALL BUTTONHOLES WILL BE MEASURED FROM TACKBAR TO TACKBAR AND MUST BE LOCKSTITCHED. NO OTHER METHOD OF BUTTONHOLE CONSTRUCTION WILL BE ACCEPTABLE.

PRE-PRODUCTION SAMPLES:

CONTRACTOR IS TO PROVIDE 25 PRE-PRODUCTION UNIFORM SUMMER SHIRTS FOR APPROVAL PRIOR TO DELIVERY OF FIRST ORDER.

STYLE:

IT IS IMPERATIVE THAT THIS GARMENT BE CONSTRUCTED ACCORDING TO THE PRINCIPLES SET FORTH IN THIS SPECIFICATION. ALL STITCHES MUST BE OF PROPER SIZE AND TENSION AND THREAD USED MUST BE A FAST VAT COLOR MERCERIZED TRIPLE "O" THREAD TO MATCH THE SHIRT FABRIC. THERE SHALL BE NOT LESS THAN TEN STITCHES PER INCH NOR MORE THAN FOURTEEN STITCHES PER INCH.

COLLAR:

THE SHAPE AND STYLE OF THE COLLAR LEAF SHALL BE A CONVERTIBLE COLLAR. THE COLLAR POINTS ARE TO BE 3" IN LENGTH AND WIDE SPREAD. WHEN THE COLLAR IS BUTTONED AT THE TOP, THERE MUST BE A TIE SPACE OF 1/4". THE COLLAR SHALL BE UNIFORMLY DOUBLE STITCHED 1/4". THE COLLAR SHOULD BE INTERLINED WITH FIRST QUALITY PRESHRUNK SHEETING, 5.00 WEIGHT AND 44 X 44 COUNT.

FRONT:

BOTH FRONTS SHALL HAVE CONTOURED SELF FACINGS. THE CENTER FRONT WILL HAVE A CANVAS LINED BOX PLEAT, 1 1/2" WIDE FINISHED RUNNING FULL LENGTH OF THE SHIRT. THIS SHALL BE TOP STITCHED 1/4" FROM BOTH EDGES.

THE CENTER FRONT SHALL CONTAIN ONE (1) HORIZONTAL AND SIX (6) VERTICAL LOCKSTITCHED BUTTONHOLES PLACED 3/4"

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00002 CONTINUED.....

FROM EDGE. THE FIRST BUTTONHOLE WILL BE AT THE NECK. THE SECOND BUTTONHOLE SHALL BE PLACED 2 1/4" BELOW THE FIRST AND THE BALANCE SPACED 3 1/2" APART. THE SIZE OF EACH BUTTONHOLE WILL BE 3/4".

THE BUTTON FRONT SHALL BE REINFORCED WITH A STRIP OF SELF GOODS 1 1/4" WIDE AND SECURED BY FOUR TACKS. THE FIRST TACK SHALL BE 4 1/2" FROM THE TOP OF FRONT AND THE BALANCE ARE TO BE 3 1/2" APART. THERE SHALL BE TWO (2) #24 LIGNE MELAMINE BUTTONS SECURELY ATTACHED ON THE FRONT CORRESPONDING TO THE TOP AND BOTTOM BUTTONHOLES. THESE BUTTONS SHALL BE MADE OF THERMO-SETTING POLYESTER MATERIAL AND SHALL MATCH SHIRT FABRIC, AS PER STATE STANDARD SAMPLE. THE BUTTON FRONT SHALL ALSO CONTAIN FIVE (5) LOCKSTITCHED 3/8" HORIZONTAL BUTTONHOLES CORRESPONDING TO THE CENTER FRONT BUTTONHOLES.

BACK:

BACK SHALL BE WHOLE WITH 3" YOKE SET ON OUTSIDE WITH 1/4" DOUBLE STITCHING AND OF SAME SHIRTING MATERIAL. BACK SHALL BE JOINED WITH 1/4" DOUBLE STITCHING.

BADGE PATCH:

OF SAME MATERIAL, TURNED TO PREVENT FRAYED EDGES, AND A REINFORCEMENT LINE OF STITCHING THROUGH CENTER OF BADGE PATCH. TWO (2) METAL EYELETS 1 1/4" APART ABOVE LEFT BREAST POCKET AND THE BADGE PATCH EYELETS SHALL ALIGN WITH THE BUTTONHOLE ON THE LEFT BREAST POCKET FLAP FOR BALANCING AND APPEARANCE. LOWER PATCH EYELET 1" ABOVE LEFT BREAST POCKET FLAP. ENTIRE FINISHED PIECE SHALL MEASURE 2 1/2" HIGH AND 1 1/8" WIDE.

POCKETS:

THERE SHALL BE TWO (2) 6" DEEP X 5 5/8" WIDE POCKETS WITH CENTER PLEAT 1 1/2" WIDE, STITCHED DOWN TO PREVENT SPREADING. THE POCKETS SHALL RUN VERTICALLY 1" ON EACH SIDE OF THE CENTER FACING. THESE SHALL BE DIE CUT AND DIE CREASED TO GIVE SHAPE AND SIZE. THE LOWER CORNERS SHALL BE MITERED. THE TOP OF EACH POCKET SHALL BE NARROWED AND HEM-STITCHED 1/2" FROM TOP. POCKETS SHALL BE SET WITH UNIFORM DOUBLE STITCHING 1/4".

THERE SHALL BE A PENCIL COMPARTMENT ON THE RIGHT SIDE OF THE LEFT POCKET, 1 1/4" WIDE AND 6" DEEP.

A 3/8" HORIZONTAL BUTTONHOLE SHALL BE PLACED IN THE CENTER OF EACH POCKET 1 1/4" FROM TOP OF POCKET.

POCKET FLAPS:

EACH POCKET SHALL HAVE A SCALLOPED FLAP, 5 3/4" WIDE WITH TWO OUTSIDE POINTS

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00002 CONTINUED.....

MEASURING 2 5/8" AND CENTER POINT  
MEASURING 2 7/8". FLAPS SHALL BE  
INTERLINED WITH CREASE AND TACK 8600  
LINING WHICH MATCHES SHIRT FABRIC. THE  
TOP OF THE POCKET FLAP SHALL BEGIN  
1 1/2" UP FROM CENTER OF THE THIRD  
BUTTON (PROPORTIONED ACCORDINGLY FOR  
SIZE). POCKET FLAPS SHALL BE UNIFORMLY  
DOUBLE STITCHED 1/4" AROUND ENTIRE FLAP.

THE DOUBLE STITCHED LEFT FLAP SHALL HAVE  
A PENCIL OPENING OF 1 1/4" WHICH  
CORRESPONDS TO PENCIL COMPARTMENT IN THE  
POCKET.

THE DOUBLE STITCHED RIGHT FLAP SHALL  
HAVE A 3/8" HORIZONTAL BUTTONHOLE PLACED  
1/2" ABOVE TOP OF THE CORRESPONDING  
BUTTONHOLE.

SLEEVES:

SHALL BE STRAIGHT AND WHOLE. THE LENGTH  
SHALL BE SUCH THAT THE BOTTOM OF THE  
SLEEVE COMES TO WITHIN 1" OF THE IN-  
SIDE OF THE FOREARM WHEN THE ARM IS  
BENT AT A 90 DEGREE ANGLE. SLEEVE  
LENGTH SHALL BE SIZE APPROPRIATE AND  
SHALL RANGE FROM 9.5" FOR SIZE 14 SHIRT  
TO 10.75" FOR SIZE 22 SHIRT, WITH A  
TOLERANCE OF +/- 1/2". IT IS IMPERATIVE  
THAT EACH GARMENT BE MADE WITH THE  
PROPER SLEEVE LENGTH PROPORTIONATE TO  
SHIRT SIZES. SLEEVES SHALL BE FINISHED  
WITH A HEM OF 1" IN WIDTH AND DOUBLE  
STITCHED 1/16" FROM SLEEVE EDGE WITH  
FIRST STITCHING.

SLEEVE EMBLEMS:

SHOULDER EMBLEMS ON BOTH SLEEVES SHALL  
BE SEWN 1" BELOW SHOULDER SEAM AND 1/2"  
FORWARD OF CENTER TO AVOID CREASING OF  
EMBLEM WHEN SLEEVE IS BEING STEAM  
PRESSED. EMBLEMS SHALL BE FURNISHED  
BY THE QUARTERMASTER TO CONTRACTOR.

SHOULDER STRAPS:

THE SHOULDER STRAPS SHALL BE POINTED AT  
THE END TOWARD THE COLLAR. EACH SHOULDER  
SHALL CONTAIN A LOCKSTITCHED 3/8"  
HORIZONTAL BUTTONHOLE IN WHICH A METAL  
BUTTON SHALL BE INSERTED AND SECURED BY  
A TOGGLE. A PROTECTIVE COVERING OF SELF  
GOODS 3" X 1" SHALL BE PLACED ON THE  
INSIDE OF THE SHIRT UNDER THE BUTTONHOLE  
AND SHALL BE STITCHED DOWN ON THREE  
SIDES TO COVER THE METAL TOGGLE,  
LEAVING THE SIDE TOWARD THE BACK OPEN.  
THIS PROTECTIVE COVERING OF SELF GOODS  
SHALL BE TURNED UNDER RATHER THAN PINKED  
ON ORDER TO PREVENT FRAYING.

SHOULDER STRAPS SHALL MEASURE 2" AT  
SLEEVE HEAD AND TAPER TO 1 3/8" AT THE  
BUTTON END. THEY SHALL BE UNIFORMLY  
EDGE DOUBLE STITCHED 1/4" AND DOUBLE  
BOX STITCHED TO SHOULDER WITH OUTSIDE  
ROW OF CROSS-STITCHING 2" FROM SLEEVE  
HEAD AND DIAGONALLY ACROSS FROM EACH  
END OF SEAM TO SLEEVE HEAD. SHOULDER

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00002 CONTINUED.....  
STRAPS SHALL BE STITCHED CLOSED FROM  
THE SLEEVE HEAD TO THE POINT WHERE THE  
DIAGONAL STITCH MEETS THE CROSS-STITCH.

MEASUREMENTS:  
MALE UNIFORM SUMMER SHIRTS SHALL HAVE  
THE FOLLOWING NECK, CHEST, WAIST, AND  
LENGTH MEASUREMENTS:

NECK	CHEST	WAIST	BODY LENGTH
14	41	35	32 1/2
14 1/2	43	37	32 5/8
15	45	39	32 3/4
15 1/2	47	41	32 7/8
16	49	43	33 1/8
16 1/2	51	45	33 1/2
17	53	49	33 7/8
17 1/2	55	51	35
18	57	53	35
18 1/2	59	55	35 7/8

SIZE MARKING AND INVENTORY CONTROL  
TAG:  
A WOVEN SIZE LOOP SHALL BE SECURED BY  
THE COLLAR SETTING SEAM IN THE CENTER OF  
THE NECK. A CAMBRIC LABEL IS TO BE  
SEWN TO THE BOTTOM OF THE LEFT TAIL OF  
THE SHIRTS INDICATING 'MALE', THE SIZE,  
DATE OF MANUFACTURE, AND MANUFACTURER'S  
NAME STAMPED THEREON IN BLACK INDELIBLE  
INK WHICH MUST WITHSTAND CLEANING  
PROCESSES. TAG ON LEFT TAIL OF THE  
SHIRTS MUST BE DOUBLE STITCHED.

FINISHING, PRESSING, AND PACKAGING:  
SHIRTS SHALL BE CAREFULLY TRIMMED OF ALL  
LOOSE THREADS AND SHALL BE FULLY PRESSED  
FROM SIDE SEAM TO SIDE SEAM. SHIRTS MUST  
BE SHIPPED IN STRONG BOXES TO PREVENT  
DAMAGE IN SHIPPING. SHIRTS SHALL BE  
PACKED 25 IN A BOX WITH THE SIZE MARKED  
ON THE OUTSIDE OF BOX AT ONE END. SHIRTS  
SHALL BE FOLDED, NOT PINNED AND NOT  
WRAPPED IN PAPER.

COLOR: SUN TAN

VENDOR: UNIFORM DEN INC

:

CONTRACT NO: 4018317

BRAND: F/C FECHHEINER

MODEL: IL-SP-S/S

00003 COMMODITY CODE: 5137-813-0200 60.000 EACH N/A \$ 47.50000  
SHIRT ISP, UNIFORM, WINTER, FEMALE

IT SHALL BE THE CONTRACTORS RESPONSIBIL-  
ITY TO SECURE APPROVAL OF THE SHADE FROM  
THE QUARTERMASTER BEFORE PROCEEDING  
TO COMPLETE ANY PART OF THIS CONTRACT.  
SHADE MUST MATCH STANDARD SHADE  
AVAILABLE FROM THE QUARTERMASTER.  
WHEN PIECE GOODS ARE RECEIVED, SUBMIT  
ONE (1) YARD FOR APPROVAL OF COLOR  
PRIOR TO CUTTING.

CONTRACTOR IS RESPONSIBLE FOR ALL  
MATERIALS MEETING ACCEPTED SHADE AND  
SPECIFICATIONS. MATERIAL TO BE USED IN  
THE COMPLETION OF THIS CONTRACT SHALL

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00003 CONTINUED....  
MEET THE BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #571-546  
UNIFORM SHIRTING OR APPROVED EQUIVALENT

WEAVE: TROPICAL PLAIN WEAVE

WEIGHT: 8 - 8.5 OUNCES PER LINEAR YARD

FIBER CONTENT: 55% DACRON POLYESTER  
45% WORSTED WOOL

WOOL GRADE AND TYPE POLYESTER: 64'S AND  
DUPONTS DACRON POLYESTER

PLY OF YARN: 2 PLY WARP AND FILLING

BREAKING STRENGTH: 110 LBS. IN THE WARP  
80 LBS. IN THE FILLING

CONSTRUCTION: 60 ENDS PER INCH  
50 PICKS PER INCH

COLOR: SUN TAN (ISP KHAKI)

DYE: PIECE

FINISH: COLD WATER WASHABLE "RESTORA"  
FINISH OR APPROVED EQUIVALENT

RESPONSIBILITY OF CONTRACTOR:  
IT IS THE RESPONSIBILITY OF THE  
CONTRACTOR TO ORDER ALL SHIRTING  
MATERIAL FROM RAEFORD UNIFORM FABRICS  
WITH THE 4U "RESTORA" FINISH, THUS  
ELIMINATING THE NEED FOR SPONGING. THE  
APPLICATION OF THE 4U FINISH GUARANTEES  
THE SHIRTS WILL NOT SHRINK MORE THAN  
3%. CONTRACTOR SHALL BE RESPONSIBLE  
AT THEIR EXPENSE FOR HAVING UNIFORM  
CLOTH MARKED TO SHOW IMPERFECTIONS.  
CONTRACTOR FOR THE MAKING OF UNIFORM  
SHIRTS WILL BE HELD RESPONSIBLE TO  
EXCLUDE ANY SUCH IMPERFECTIONS  
IN THE FINISHED SHIRTS.  
CONTRACTOR MUST NOTIFY THE ILLINOIS  
STATE POLICE, DIVISION OF ADMINISTRATION,  
QUARTERMASTER WHEN CUTTING OF THE  
MATERIAL IS STARTED TOWARD COMPLETION.  
ALSO NOTIFY OF THE EXACT ADDRESS OF THE  
MANUTURER AND ANY PART THEREIN. THE  
STATE OF ILLINOIS RESERVES THE RIGHT TO  
HAVE ITS REPRESENTATIVE PRESENT SURING  
THE MANUFACTURING PROCESSES.

LIST OF SIZES:  
LIST OF SIZES WILL BE FURNISHED TO THE  
CONTRACTOR BY THE QUARTERMASTER.  
IT SHALL BE THE RESPONSIBILITY  
OF THE CONTRACTOR TO ORDER A SUFFICIENT  
QUANTITY OF THE SPECIFIED MATERIALS TO  
COMPLETE VARIOUS ORDERS IN THIS CONTRACT  
AS THEY ARE RECEIVED BY THE CONTRACTOR  
FROM THE QUARTERMASTER.

MINIMUM ORDER:  
MINIMUM ORDER IS 25 SHIRTS IN VARIOUS  
SIZES AS SPECIFIED ON THE QUARTERMASTER'S  
ORDERS.

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00003 CONTINUED.....

METHOD OF CONSTRUCTION:  
THE OPEN SYSTEM, KNOWN AS THE CUSTOM METHOD, MUST BE USED. THE CLOSED SYSTEM, KNOWN AS THE CONTRACT METHOD, WILL BE UNACCEPTABLE. ALL DOUBLE STITCHING WILL BE 1/4" WIDE UNLESS OTHERWISE SPECIFIED. ALL BUTTONHOLES WILL BE MEASURED FROM TACKBAR TO TACKBAR AND MUST BE LOCKSTITCHED. NO OTHER METHOD OF BUTTONHOLE CONSTRUCTION WILL BE ACCEPTABLE.

PRE-PRODUCTION SAMPLES:  
CONTRACTOR SHALL PROVIDE 25 PRE-PRODUCTION UNIFORM WINTER SHIRTS FOR APPROVAL PRIOR TO DELIVERY OF REMAINING CONTRACT.

STYLE:  
IT IS IMPERATIVE THAT THIS GARMENT BE CONSTRUCTED ACCORDING TO THE PRINCIPLE SET FORTH IN THIS SPECIFICATION. ALL STITCHES MUST BE OF PROPER SIZE AND TENSION AND THREAD USED MUST BE A FAST VAT COLOR MERCERIZED TRIPLE "O" THREAD TO MATCH THE SHIRT FABRIC. THERE SHALL BE NOT LESS THAN TEN STITCHES PER INCH NOR MORE THAN FOURTEEN STITCHES PER INCH.

COLLAR:  
THE SHAPE AND STYLE OF THE COLLAR LEAF AND STAND SHALL CONFORM TO THE COLLAR UNIVERSALLY KNOWN AS THE TT89 COLLAR. THE POINTS, MEDIUM SPREAD, ARE TO BE APPROXIMATELY 3" IN LENGTH. THE BACK OF THE STAND IS TO MEASURE 1 1/2". THE LEAF SHALL BE MADE OF THREE PIECES; TWO PIECES OF SELF CLOTH TYPE OF LINING AND ONE WHOLE LINING, WHICH SHALL BE FUSED TO THE TOP COLLAR PIECE. THE FUSED INTERLINING SHALL BE MADE OF 100% COTTON, HIGH DENSITY POLYETHYLENE, 3.34 YARDS PER POUND, 68 X 68 COUNT COMMONLY REFERRED TO AS HV-2621. A NON FUSED COLLAR CONSTRUCTION IS NOT ACCEPTABLE. INNER STAND SHALL MADE OF A COMPATIBLE COMBED COTTON BLENDED FABRIC FOR ADDITIONAL COMFORT AND SHALL MATCH COLOR OF THE SHIRT COLLAR. THERE SHALL BE TWO ROWS OF STITCHING THROUGH THE COTTON LINING AND THE INNER LINING OF THE STAND FOR SUPERIOR STABILITY. THERE SHALL BE A TIE SPACE OF 1/4" WHEN THE COLLAR IS BUTTONED. THE COLLAR WILL BE DOUBLE NEEDLE TOP STITCHED 1/4" WIDE.

FRONT:  
THE RIGHT FRONT SHALL HAVE A CENTER FACING 1 3/4" WIDE EXTENDING FROM THE COLLAR STAND TO THE BOTTOM OF THE SHIRT. THERE SHALL BE FOUR (4) ROWS OF STITCHING ON THE TOP CENTER, TWO ON EACH SIDE 1/4". THERE SHALL BE ONE (1) HORIZONTAL BUTTONHOLE AND FIVE (5) VERTICAL BUTTONHOLES PLACED 3/4" FROM EDGE. THE FIRST BUTTONHOLE AND BUTTON SHALL BE PLACED AT THE NECK, THE



-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00003 CONTINUED.....

SECOND 3 3/4" FROM THE FIRST, WITH THE  
BALANCE SPACED 3 1/2" APART. THE LEFT  
FRONT SHALL HAVE A BUTTON STAND 7/8"  
WIDE DOUBLE STITCHED THE FULL LENGTH.  
THERE SHALL BE FIVE (5) 24 MELAMINE  
BUTTONS SECURELY ATTACHED TO THE  
BUTTON STAND, CORRESPONDING TO THE  
BUTTONHOLES ON THE CENTER FRONT. COLOR  
OF THE BUTTONS TO MATCH SHIRT FABRIC,  
AND SHALL BE MADE OF THERMO-SETTING  
POLYESTER MATERIAL AS PER STATE  
STANDARD SAMPLE.

BACK:

BACK IS TO BE WHOLE WITH 3" YOKE SET ON  
OUTSIDE WITH 1/4" DOUBLE STITCHING AND  
OF SAME SHIRTING MATERIAL. BACK SHALL  
BE JOINED WITH 1/4" DOUBLE STITCHING.

BADGE PATCH:

OF SAME MATERIAL, TURNED TO PREVENT  
FRAYED EDGES, AND A REINFORCEMENT LINE  
OF STITCHING THROUGH CENTER OF BADGE  
PATCH. TWO (2) METAL EYELETS 1 1/4"  
APART ABOVE LEFT BREAST POCKET, AND  
THE BADGE PATCH EYELETS SHALL ALIGN  
WITH THE BUTTONHOLE ON THE LEFT BREAST  
POCKET FLAP, THIS PLACEMENT FOR  
BALANCING AND APPEARANCE. LOWER PATCH  
EYELET 1" ABOVE LEFT BREAST POCKET FLAP.  
ENTIRE FINISHED PIECE SHALL MEASURE  
2 1/2" HIGH AND 1 1/8" WIDE.

POCKETS:

THERE SHALL BE TWO (2) POCKETS, 5 1/2"  
IN DEPTH AND 5" WIDE WITH CENTER PLEAT  
1 1/4" WIDE STITCHED DOWN TO PREVENT  
SPREADING. THE POCKETS SHALL RUN  
VERTICALLY 1" ON EACH SIDE OF THE CENTER  
FACING. THESE SHALL BE DIE CUT AND DIE  
CREASED TO GIVE SHAPE AND SIZE. THE  
LOWER CORNERS SHALL BE MITERED. THE  
TOP OF EACH POCKET SHALL BE NARROWED AND  
HEM-STITCHED 1/2" FROM TOP. POCKETS  
SHALL BE SET WITH UNIFORM DOUBLE  
STITCHING 1/4".

THERE SHALL BE A PENCIL COMPARTMENT ON  
THE RIGHT SIDE OF THE LEFT POCKET, 1"  
WIDE AND 5 1/2" DEEP.

A 3/8" HORIZONTAL BUTTONHOLE SHALL BE  
PLACED IN THE CENTER OF EACH POCKET  
1 1/4" FROM TOP OF POCKET.

POCKET FLAPS:

EACH POCKET SHALL HAVE A SCALLOPED FLAP  
5 1/4" WIDE WITH THE TWO OUTSIDE POINTS  
MEASURING 2 1/4" AND CENTER POINT  
MEASURING 2 1/2". FLAPS ARE TO BE INTER-  
LINED WITH CREASE AND TACK 8600 LINING  
WHICH MATCHES SHIRT FABRIC. THE TOP  
OF THE POCKET FLAPS SHALL BEGIN 1 1/2"  
UP FROM CENTER OF THIRD BUTTON  
(PROPORTIONED ACCORDINGLY FOR SIZE).  
POCKET FLAPS SHALL BE UNIFORMLY DOUBLE  
STITCHED 1/4" AROUND ENTIRE FLAP.

THE DOUBLE STITCHED LEFT FLAP SHALL HAVE

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00003 CONTINUED....  
A PENCIL OPENING OF 1" WHICH CORRESPONDS  
TO PENCIL COMPARTMENT IN POCKET.

THE DOUBLE STITCHED RIGHT POCKET FLAP  
SHALL HAVE A 3/8" HORIZONTAL  
BUTTONHOLE PLACED 1/2" ABOVE  
TOP OF THE BUTTONHOLE.

SLEEVES:

SLEEVES SHALL BE TAPERED AND WHOLE.  
THEY SHALL HAVE A "BANJO STYLE" ELBOW  
REINFORCEMENT RUNNING FROM THE CUFF TO  
ABOVE THE ELBOW. THE REINFORCEMENT  
SHALL BE DOUBLE NEEDLE STITCHED AROUND  
AND CAUGHT IN THE SLEEVE CLOSING SEAM.  
THE SLEEVE PLACKET OPENING SHALL BE  
3 1/2" IN LENGTH. THE CUFFS SHALL BE  
2 7/8" WIDE WITH A ROUND FINISH. THEY  
ARE TO BE TOP STITCHED WITH TWO ROWS  
OF STITCHING AND WILL HAVE TWO (2)  
HORIZONTAL LOCKSTITCHED BUTTONHOLES  
TO ACCOMMODATE REMOVABLE BUTTONS. THE  
LOWER BUTTONHOLE SHALL BE 3/4" FROM  
THE BOTTOM OF THE CUFF. THE UPPER  
BUTTONHOLE SHALL BE LOCATED 2" ABOVE THE  
BOTTOM OF THE CUFF. THERE SHALL BE OPEN  
FACING ON ONLY ONE SIDE TO COVER BUTTON  
TOGGLES ON THE CUFFS. TO PREVENT FRAY-  
ING, THIS PROTECTIVE COVERING OF SELF  
GOODS SHALL BE TURNED UNDER RATHER THAN  
PINKED. IT WILL BE STITCHED ON THREE  
(3) SIDES. THERE WILL BE TWO (2) 3/8"  
HORIZONTAL BUTTONHOLES UNDER THIS  
PROTECTIVE COVERING AND WILL CORRESPOND  
TO THE BUTTONHOLES ON THE SLEEVE CUFF.  
THE SLEEVES SHALL BE SECURED TO THE  
BODY OF THE SHIRT BY MEANS OF A DOUBLE  
NEEDLE STITCH. THIS SAME STITCH MUST  
BE USED ON THE SIDE CLOSING SEAMS  
AS WELL.

SLEEVE EMBLEMS:

SHOULDER SLEEVE EMBLEMS ON BOTH SLEEVES  
SEWN 1" BELOW SHOULDER SEAM, AND 1/2"  
FORWARD OF CENTER TO AVOID CREAMING OF  
EMBLEM WHEN SLEEVE IS BEING STEAM  
PRESSED. EMBLEMS WILL BE FURNISHED BY  
THE QUARTERMASTER TO CONTRACTOR.

SHOULDER STRAPS:

THE SHOULDER STRAPS SHALL BE POINTED AT  
THE END TOWARD THE COLLAR. EACH SHOULDER  
SHALL CONTAIN A LOCKSTITCHED 3/8"  
HORIZONTAL BUTTONHOLE IN WHICH A METAL  
BUTTON WILL BE INSERTED AND SECURED BY  
A TOGGLE. A PROTECTIVE COVERING OF SELF  
GOODS 3" X 1" SHALL BE PLACED ON THE  
INSIDE OF THE SHIRT UNDER THE BUTTONHOLE  
AND WILL BE STITCHED DOWN ON THREE SIDES  
TO COVER THE METAL TOGGLE, LEAVING THE  
SIDE TOWARD THE BACK OPEN. TO PREVENT  
FRAYING, THIS PROTECTIVE COVERING OF  
SELF GOODS SHALL BE TURNED UNDER RATHER  
THAN PINKED.

SHOULDER STRAPS SHALL MEASURE 2" AT  
SLEEVE HEAD, AND TAPER TO 1 3/8" AT  
THE BUTTON END.

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00003 CONTINUED.....

THEY SHALL BE UNIFORMLY EDGE DOUBLE STITCHED 1/4" AND DOUBLE BOX STITCHED TO SHOULDER WITH OUTSIDE ROW OF CROSS-STITCHING 2" FROM SLEEVE HEAD AND DIAGONALLY ACROSS FROM EACH END OF SEAM TO SLEEVE HEAD. SHOULDER STRAPS SHALL BE STITCHED CLOSED FROM THE SLEEVE HEAD TO THE POINT WHERE THE DIAGONAL STITCH MEETS THE CROSS-STITCH.

MEASUREMENTS:

FEMALE UNIFORM WINTER SHIRTS SHALL HAVE THE FOLLOWING CHEST AND WAIST MEASUREMENTS:

NECK SIZE	CHEST	WAIST	BODY LENGTH
13	37	32	29 1/4
13 1/2	38	33	29 1/4
14	39 1/2	34 1/2	29 1/4
14 1/2	41	36	29 3/4
15	42 1/2	37 1/2	29 3/4
15 1/2	43 1/2	38 1/2	30 1/2
16	45 1/2	40 1/2	30 1/2
16 1/2	47 1/2	42 1/2	31 1/4
17	49 1/2	44 1/2	31 1/4
17 1/2	51 1/2	46 1/2	31 1/4

SIZE MARKING AND INVENTORY CONTROL TAG:

A WOVEN SIZE LOOP SHALL BE SECURED BY THE COLLAR SETTING SEAM IN THE CENTER OF THE NECK. A CAMBRIC LABEL SHALL BE SEWN TO THE BOTTOM OF THE LEFT TAIL OF THE SHIRTS INDICATING FEMALE, THE SIZE, DATE OF MANUFACTURE AND MANUFACTURER'S NAME STAMPED THEREON IN BLACK INDELIBLE INK WHICH MUST WITHSTAND CLEANING PROCESSES. TAG ON LEFT TAIL OF THE SHIRTS MUST BE DOUBLE STITCHED.

FINISHING, PRESSING, AND PACKAGING:

SHIRTS SHALL BE CAREFULLY TRIMMED OF ALL LOOSE THREADS AND SHALL BE FULLY PRESSED FROM SIDE SEAM TO SIDE SEAM. SHIRTS ARE TO BE SHIPPED IN STRONG BOXES, THAT PREVENT DAMAGE IN SHIPPING. SHIRTS SHALL BE PACKED 25 IN A BOX WITH THE SIZE MARKED ON THE OUTSIDE OF BOX AT ONE END. SHIRTS SHALL BE FOLDED, NOT WRAPPED IN PAPER.

VENDOR: UNIFORM DEN INC

:

CONTRACT NO: 4018317

BRAND: F/C FECHHEINER

MODEL: IL-SP-L L/S

00004 COMMODITY CODE: 5137-813-0220 50.000 EACH N/A \$ 40.50000  
SHIRT, ISP, UNIFORM, SUMMER, FEMALE,  
COLOR: SUN TAN (ISP KHAKI)

IT SHALL BE THE SUCCESSFUL CONTRACTOR'S RESPONSIBILITY TO SECURE APPROVAL OF THE SHADE FROM THE QUARTERMASTER BEFORE PROCEEDING TO COMPLETE ANY PART OF THIS CONTRACT. SHADE MUST MATCH STANDARD SHADE AVAILABLE FROM THE QUARTERMASTER. WHEN PIECE GOODS ARE RECEIVED, SUBMIT ONE (1) YARD FOR APPROVAL OF COLOR

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO  
-----

00004 CONTINUED.....  
PRIOR TO CUTTING.

CONTRACTOR IS RESPONSIBLE FOR ALL  
MATERIALS MEETING ACCEPTED SHADE AND  
SPECIFICATIONS. MATERIAL TO BE USED IN  
THE PERFORMANCE OF THIS CONTRACT SHALL  
MEET THE BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #571-546  
UNIFORM SHIRTING OR APPROVED EQUIVALENT

WEAVE: TROPICAL PLAIN WEAVE

WEIGHT: 8 - 8.5 OUNCES PER LINEAR YARD

FIBER CONTENT: 55% DACRON POLYESTER  
45% WORSTED WOOL

WOOL GRADE AND TYPE POLYESTER: 64'S AND  
DACRON POLYESTER

PLY OF YARN: 2 PLY WARP AND FILLING

BREAKING STRENGTH: 110 LBS. WARP  
80 LBS. FILL

CONSTRUCTION: 60 ENDS PER INCH  
50 PICKS PER INCH

COLOR: SUN TAN (ISP KHAKI)

DYE: PIECE

FINISH: COLD WATER WASHABLE "RESTORA"  
FINISH OR APPROVED EQUIVALENT

RESPONSIBILITY OF CONTRACTOR:  
IT IS THE RESPONSIBILITY OF THE CONTRAC-  
TOR TO ORDER ALL SHIRTING MATERIAL FROM  
RAEFORD UNIFORM FABRICS WITH THE 4U  
"RESTORA" FINISH, THUS ELIMINATING THE  
NEED FOR SPONGING. THE APPLICATION OF  
THE 4U FINISH GUARANTEES THE SHIRTS  
WILL NOT SHRINK MORE THAN 3%.

CONTRACTOR SHALL BE RESPONSIBLE  
AT THEIR EXPENSE FOR HAVING MATERIAL  
MARKED TO SHOW IMPERFECTIONS. CONTRACTOR  
FOR THE MAKING OF UNIFORM SHIRTS IS  
RESPONSIBLE FOR EXCLUSION OF ANY SUCH  
IMPERFECTIONS IN THE FINISHED SHIRTS.  
CONTRACTOR MUST NOTIFY THE ILLINOIS  
STATE POLICE, DIVISION OF ADMINISTRATION  
QUARTERMASTER WHEN CUTTING OF THE  
MATERIAL IS STARTED TOWARD COMPLETION.  
THE STATE OF ILLINOIS RESERVES THE RIGHT  
TO HAVE THEIR REPRESENTATIVE PRESENT  
DURING THE MANUFACTURING PROCESSES.

LIST OF SIZES:  
LIST OF SIZES WILL BE FURNISHED TO THE  
CONTRACTOR BY THE QUARTERMASTER.  
IT SHALL BE THE RESPONSIBILITY  
OF THE CONTRACTOR TO ORDER A SUFFICIENT  
QUANTITY OF THE SPECIFIED MATERIALS TO  
COMPLETE VARIOUS ORDERS IN THIS CONTRACT  
AS THEY ARE RECEIVED BY THE CONTRACTOR  
FROM THE QUARTERMASTER.

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00004 CONTINUED.....

MINIMUM ORDER:  
THE MINIMUM ORDER IS 25 SHIRTS IN  
VARIOUS SIZES AS SPECIFIED ON QUARTER-  
MASTER'S ORDERS.

METHOD OF CONSTRUCTION:  
THE OPEN SYSTEM, KNOWN AS THE CUSTOM  
METHOD, MUST BE USED. THE CLOSED SYSTEM,  
KNOWN AS THE CONTRACT METHOD, WILL BE  
UNACCEPTABLE. ALL DOUBLE STITCHING WILL  
BE 1/4" WIDE UNLESS OTHERWISE SPECIFIED.  
ALL BUTTONHOLES WILL BE MEASURED FROM  
TACKBAR TO TACKBAR AND MUST BE  
LOCKSTITCHED. NO OTHER METHOD OF  
BUTTONHOLE CONSTRUCTION WILL BE  
ACCEPTABLE.

PRE-PRODUCTION SAMPLES:  
CONTRACTOR SHALL PROVIDE 25 PRE-PRODUC-  
TION UNIFORM SUMMER SHIRTS FOR APPROVAL  
PRIOR TO DELIVERY OF FIRST ORDER.

STYLE:  
IT IS IMPERATIVE THAT THIS GARMENT BE  
CONSTRUCTED ACCORDING TO THE PRINCIPLES  
SET FORTH IN THIS SPECIFICATION. ALL  
STITCHES MUST BE OF PROPER SIZE AND  
TENSION AND THREAD USED MUST BE A FAST  
VAT COLOR MERCERIZED TRIPLE "O" THREAD  
TO MATCH THE SHIRT FABRIC. THERE SHALL  
BE NOT LESS THAN TEN STITCHES PER INCH  
NOR MORE THAN FOURTEEN STITCHES PER  
INCH.

COLLAR:  
THE SHAPE AND STYLE OF THE COLLAR LEAF  
SHALL BE A CONVERTIBLE COLLAR. THE  
POINTS SHALL BE 3" IN LENGTH AND WIDE  
SPREAD. WHEN THE COLLAR IS BUTTONED  
AT THE TOP, THERE SHALL BE A TIE SPACE  
OF 1/4". THE COLLAR SHALL BE UNIFORMLY  
DOUBLE STITCHED 1/4". THE COLLAR  
SHOULD BE INTERLINED WITH FIRST QUALITY  
PRESHRUNK SHEETING; 5.00 WEIGHT AND  
44 X 44 COUNT.

FRONT:  
BOTH FRONTS SHALL HAVE CONTOURED SELF  
FACINGS. THE CENTER FRONT SHALL HAVE  
A CANVAS LINED BOX PLEAT, 1 1/2" WIDE  
FINISHED RUNNING FULL LENGTH OF THE  
SHIRT. THIS SHALL BE TOP STITCHED  
1/4" FROM BOTH EDGES. THE CENTER  
FRONT SHALL CONTAIN ONE (1) HORIZONTAL  
AND FIVE (5) VERTICAL LOCKSTITCHED  
BUTTONHOLES PLACED 3/4" FROM EDGE. THE  
FIRST BUTTONHOLE SHALL BE PLACED AT THE  
NECK, THE SECOND SHALL PLACED 2 1/2"  
BELOW THE FIRST AND THE BALANCE SPACED  
3 1/2" APART. THE SIZE OF EACH  
BUTTONHOLE WILL BE 3/4".

THE BUTTON FRONT SHALL BE REINFORCED  
WITH A STRIP OF SELF GOODS 1 1/4" WIDE  
AND SECURED BY FOUR TACKS. THE FIRST  
TACK SHALL BE 4 1/2" FROM TOP OF  
FRONT AND THE BALANCE SHALL BE 3 1/2"  
APART. THERE SHALL BE TWO #24 LIGNE  
MELAMINE BUTTONS, SECURELY ATTACHED

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO  
-----

00004 CONTINUED.....

AND CORRESPONDING TO THE TOP AND BOTTOM  
BUTTONHOLES. THESE BUTTONS SHALL BE  
MADE OF THERMO SETTING POLYESTER  
MATERIAL AND SHALL MATCH SHIRT FABRIC  
OF STATE STANDARD SAMPLE. THE BUTTON  
FRONT SHALL ALSO CONTAIN FOUR (4)  
LOCKSTITCHED 3/8" HORIZONTAL BUTTONHOLES  
CORRESPONDING TO THE CENTER FRONT  
BUTTONHOLES.

BACK:

BACK SHALL BE WHOLE WITH 3" YOKE SET ON  
OUTSIDE WITH 1/4" DOUBLE STITCHING AND  
OF SAME SHIRTING MATERIAL. BACK SHALL BE  
JOINED WITH 1/4" DOUBLE STITCHING.

BADGE PATCH:

OF SAME MATERIAL, TURNED TO PREVENT  
FRAYED EDGES, AND A REINFORCEMENT LINE  
OF STITCHING THROUGH CENTER OF BADGE  
PATCH. TWO (2) METAL EYELETS 1 1/4"  
APART ABOVE LEFT BREAST POCKET, AND  
THE BADGE PATCH EYELETS SHALL ALIGN WITH  
THE BUTTONHOLE ON THE LEFT BREAST POCKET  
FLAP FOR BALANCING AND APPEARANCE.  
LOWER PATCH EYELET 1" ABOVE LEFT BREAST  
POCKET FLAP. ENTIRE FINISHED PIECE SHALL  
MEASURE 2 1/2" HIGH AND 1 1/8" WIDE.

POCKETS:

THERE SHALL BE TWO (2) 5 1/2" DEEP X 5"  
WIDE POCKETS WITH CENTER PLEAT 1 1/4"  
WIDE, STITCHED DOWN TO PREVENT  
SPREADING. THE POCKETS SHALL RUN  
VERTICALLY 1" ON EACH SIDE OF THE CENTER  
FACING. THESE SHALL BE DIE CUT AND DIE  
CREASED TO GIVE SHAPE AND SIZE. THE  
LOWER CORNERS SHALL BE MITERED. THE  
TOP OF EACH POCKET SHALL BE NARROWED AND  
HEM-STITCHED 1/2" FROM TOP. POCKETS  
SHALL BE SET WITH UNIFORM DOUBLE  
STITCHING 1/4".

THERE SHALL BE A PENCIL COMPARTMENT ON  
THE RIGHT SIDE OF THE LEFT POCKET, 1"  
WIDE AND 5 1/2" DEEP.

A 3/8" HORIZONTAL BUTTONHOLE SHALL BE  
PLACED IN THE CENTER OF EACH POCKET  
1 1/4" FROM TOP OF POCKET.

POCKET FLAPS:

EACH POCKET SHALL HAVE A SCALLOPED FLAP  
5 1/4" WIDE WITH THE TWO OUTSIDE POINTS  
MEASURING 2 1/4" AND CENTER POINT  
MEASURING 2 1/2". FLAPS SHALL BE INTER-  
LINED WITH CREASE AND TACK 8600 LINING  
WHICH MATCHES SHIRT FABRIC. THE TOP  
OF THE POCKET FLAPS SHALL BEGIN 1 1/2"  
UP FROM CENTER OF THIRD BUTTON  
(PROPORTIONED ACCORDINGLY FOR SIZE).  
POCKET FLAPS SHALL BE UNIFORMLY DOUBLE  
STITCHED 1/4" AROUND ENTIRE FLAP.

THE DOUBLE STITCHED LEFT FLAP SHALL HAVE  
A PENCIL OPENING OF 1" WHICH CORRESPONDS  
TO PENCIL COMPARTMENT IN THE POCKET.

THE DOUBLE STITCHED RIGHT FLAP SHALL

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00004 CONTINUED....  
HAVE A 3/8" HORIZONTAL BUTTONHOLE  
PLACED 1/2" ABOVE TOP OF THE  
CORRESPONDING BUTTONHOLE.

SLEEVES:  
SHALL BE STRAIGHT AND WHOLE. THE LENGTH  
SHALL BE SUCH THAT THE BOTTOM OF THE  
SLEEVE COMES TO WITHIN 1" OF THE INSIDE  
OF THE FOREARM WHEN THE ARM IS BENT AT  
A 90 DEGREE ANGLE. SLEEVE LENGTH SHALL  
BE SIZE APPROPRIATE AND SHALL RANGE FROM  
7.75" FOR A SIZE 13 SHIRT TO 9" FOR A  
SIZE 17.5 SHIRT, WITH A TOLERANCE OF  
+/- 1/2". IT IS IMPERATIVE THAT EACH  
GARMENT BE MADE WITH THE PROPER SLEEVE  
LENGTH PROPORTIONATE TO SHIRT SIZES.  
SLEEVE SHALL BE FINISHED WITH A HEM OF  
1" IN WIDTH AND DOUBLE STITCHED 1/16"  
FROM SLEEVE EDGE WITH FIRST STITCHING.

SLEEVE EMBLEMS:  
SHOULDER SLEEVE EMBLEMS ON BOTH SLEEVES  
SHALL BE SEWN 1" BELOW SHOULDER SEAM  
AND 1/2" FORWARD OF CENTER TO AVOID  
CREASING OF EMBLEM WHEN SLEEVE IS BEING  
STEAM PRESSED. EMBLEMS SHALL BE  
FURNISHED BY THE QUARTERMASTER TO  
CONTRACTOR.

SHOULDER STRAPS:  
THE SHOULDER STRAPS SHALL BE POINTED AT  
THE END TOWARD THE COLLAR. EACH SHOULDER  
SHALL CONTAIN A LOCKSTITCHED, 3/8"  
HORIZONTAL BUTTONHOLE IN WHICH A METAL  
BUTTON IS TO BE INSERTED AND SECURED BY  
A TOGGLE. A PROTECTIVE COVERING OF SELF  
GOODS 3" X 1" SHALL BE PLACED ON THE  
INSIDE OF THE SHIRT UNDER THE BUTTONHOLE  
AND SHALL BE STITCHED DOWN ON THREE  
SIDES TO COVER THE METAL TOGGLE,  
LEAVING THE SIDE TOWARD THE BACK OPEN.  
THIS PROTECTIVE COVERING OF SELF GOODS  
SHALL BE TURNED UNDER RATHER THAN  
PINKED IN ORDER TO PREVENT FRAYING.

SHOULDER STRAPS SHALL MEASURE 2" AT  
SLEEVE HEAD AND TAPER TO 1 3/8" AT  
THE BUTTON END. THEY SHALL BE UNIFORMLY  
EDGE DOUBLE STITCHED 1/4" AND DOUBLE BOX  
STITCHED TO SHOULDER WITH OUTSIDE ROW OF  
STITCHING 2" FROM SLEEVE HEAD AND  
DIAGONALLY ACROSS FROM EACH END OF SEAM  
TO SLEEVE HEAD. SHOULDER STRAP SHALL  
BE STITCHED CLOSED FROM THE SLEEVE HEAD  
TO THE POINT WHERE THE DIAGONAL STITCH  
MEETS THE CROSS-STITCH.

MEASUREMENTS:  
FEMALE UNIFORM SUMMER SHIRTS SHALL HAVE  
THE FOLLOWING NECK, CHEST, WAIST AND  
LENGTH MEASUREMENTS:

NECK SIZE	CHEST	WAIST	BODY LENGTH
13	37	32	29 1/4
13 1/2	38	33	29 1/4
14	39 1/2	34 1/2	29 1/4
14 1/2	41	36	29 3/4
15	42 1/2	37 1/2	29 3/4

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00004	CONTINUED.....				
	15 1/2	43 1/2	38 1/2	30 1/2	
	16	45 1/2	40 1/2	30 1/2	
	16 1/2	47 1/2	42 1/2	31 1/4	
	17	49 1/2	44 1/2	31 1/4	
	17 1/2	51 1/2	46 1/2	31 1/4	

SIZE MARKING AND INVENTORY CONTROL TAG:  
A WOVEN SIZE LOOP SHALL BE SECURED BY  
THE COLLAR SETTING SEAM IN THE CENTER  
OF THE NECK. ALSO A CAMBRIC LABEL IS  
TO BE SEWN TO THE BOTTOM OF THE LEFT  
TAIL OF THE SHIRTS INDICATING 'FEMALE',  
THE SIZE, DATE OF MANUFACTURE AND  
MANUFACTURER'S NAME STAMPED THEREON  
IN BLACK INDELIBLE INK WHICH MUST  
WITHSTAND CLEANING PROCESSES. TAG ON  
LEFT TAIL OF THE SHIRTS MUST BE DOUBLE  
STITCHED.

FINISHING, PRESSING, AND PACKAGING:  
SHIRTS SHALL BE CAREFULLY TRIMMED OF  
ALL LOOSE THREADS AND SHALL BE FULLY  
PRESSED FROM SIDE SEAM TO SIDE SEAM.  
SHIRTS MUST BE SHIPPED IN STRONG  
BOXES TO PREVENT DAMAGE IN SHIPPING.  
SHIRTS SHALL BE PACKED 25 IN A BOX WITH  
SIZE MARKED ON THE OUTSIDE OF BOX AT  
ONE END. SHIRTS SHALL BE FOLDED, NOT  
PINNED AND NOT WRAPPED IN PAPER.

COLOR: SUN TAN (ISP KHAKI)

VENDOR: UNIFORM DEN INC

CONTRACT NO: 4018317

BRAND: F/C FECHHEINER MODEL: IL-SP-L S/S

00005	COMMODITY CODE: 5137-813-0185 SLACKS, ISP, UNIFORM, MALE, MEDIUM WT	800.000	PAIR	N/A	\$	53.75000
-------	--	---------	------	-----	----	----------

IT IS THE CONTRACTOR'S RESPONSIBILITY  
TO SECURE APPROVAL OF THE SHADE FROM THE  
QUARTERMASTER BEFORE PROCEEDING TO  
COMPLETE ANY PART OF THIS CONTRACT. WHEN  
PIECE GOODS ARE RECEIVED, SUBMIT ONE  
YARD FOR APPROVAL OF COLOR PRIOR TO  
CUTTING. SHADE MUST MATCH SHADE  
AVAILABLE FROM THE QUARTERMASTER.  
CONTRACTOR IS RESPONSIBLE FOR ALL  
MATERIALS MEETING ACCEPTED SHADE AND  
SPECIFICATIONS. THIS CONTRACT SHALL  
MEET THE BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #539-168  
OR APPROVED EQUIVALENT

WEAVE #539 GABARDINE

SHADE 168 FOREST GREEN

WEIGHT 14 - 14.5 OUNCES PER  
LINEAR YARD

FIBER CONTENT 55% DACRON POLYESTER  
45% WORSTED WOOL

PLY OF YARD 2 PLY WARP AND FILLING

TENSILE STRENGTH 255 LBS IN THE WARP



LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00005	CONTINUED..... 100 LBS IN THE FILLING				
	TEAR STRENGTH 4.0 LBS IN THE WARP 2.5 LBS IN THE FILLING				
	CONSTRUCTION 106 ENDS PER INCH 61 PICKS PER INCH				
	DYE PROCEDURE TOP (STOCK) DYED				
	PRESS SHRINKAGE 2.5% MAXIMUM WARP & FILLING				
	RESISTANCE TO PILLING 3.0 MINIMUM				
	FIBER LENGTH WORSTED WOOL: 3-3.5" AVERAGE MINIMUM				
	POLY: 3" MINIMUM				
	RESISTANCE TO ABRASION 4.0 MINIMUM				
	FINISH: COLD WATER WASHABLE "RESTORA" FINISH OR APPROVED EQUIVALENT				
	RESPONSIBILITY OF CONTRACTOR: UNIFORM MANUFACTURER SHALL BE RESPONSIBLE AT THEIR OWN EXPENSE FOR HAVING UNIFORM CLOTH MARKED TO SHOW IMPERFECTIONS, SO THEY WILL BE GUIDED AGAINST IMPERFECTIONS IN THE CUTTING OF THE SLACKS. CONTRACTOR FOR MAKING OF THE SLACKS WILL BE HELD RESPONSIBLE FOR EXCLUDING ANY SUCH IMPERFECTIONS IN THE FINISHED UNIFORM SLACKS.				
	MINIMUM ORDER: MINIMUM ORDER IS 25 PAIRS IN VARIOUS SIZES AS SPECIFIED ON QUARTERMASTER'S ORDERS.				
	DESIGN: PLAIN FRONT WITH A SLIGHT FLARE AT THE BOTTOM FOR BOOT CUT. THERE SHALL BE ONE DART ON EACH SIDE OF THE BACK PANEL; NO DARTS IN FRONT PANELS. IT SHALL HAVE A FRENCH FLY WITH HOOK AND EYE CLOSURE AT WAISTBAND. SLACKS SHALL HAVE TWO (2) QUARTER TOP FRONT POCKETS.				
	TAILORING: ALL THREAD USED SHALL BE POLYESTER CORE THREAD, ON 100% SPUN POLYESTER. THE INTERIOR OF THE SLACKS MUST PRESENT A COMPLETELY MATCHING INTERIOR IN ALL RESPECTS OF TRIMMING, POCKETING, WAISTBAND CURTAIN, AND CROTCH STITCHING. THE SLACKS MUST BE THOROUGHLY CLEANED AFTER MANUFACTURE WITH ALL LOOSE THREADS REMOVED. ALL SEAMS SHALL BE THOROUGHLY UNDERPRESSED.				
	PRE-PRODUCTION SAMPLES: CONTRACTOR MUST PROVIDE 5 UNIFORM MALE SLACKS FOR APPROVAL PRIOR TO THE FIRST DELIVERY.				
	LINING AND POCKETING: THE POCKETING SHALL BE 70% POLYESTER/				

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00005 CONTINUED....  
30% COTTON, 2.9 OZ. PER SQUARE YARD (60" WIDTH) WITH A MINIMUM 78 X 64 COUNT. POCKETING MUST HAVE A DURABLE PRESS FINISH AND THE COLOR OF THE POCKETING MUST BE BLACK.

FRONT POCKET DESIGN:  
THE TWO (2) FRONT POCKETS WILL BE QUARTER TOP STYLE WITH A MINIMUM OPENING OF 7" AND A MINIMUM DEPTH OF 10 1/2" TO TOP OF SLANT. FRONT POCKETS SHALL HAVE STRAIGHT BARTACKS (USE OF TRIANGLE BARTACKS WILL BE CAUSE FOR REJECTION) AT THE TOP AND BOTTOM OF POCKET OPENINGS. POCKETS SHALL BE CONSTRUCTED USING THE STITCH, TURN, AND TOPSTITCH METHOD. POCKET FACINGS TO BE MADE OF THE BASIC FABRIC AND MUST MEASURE A MINIMUM OF 3" IN WIDTH AT THE TOP. THE POCKET SLANT SHALL START APPROXIMATELY 2" FROM THE SIDE OF THE SEAM. MERROWED EDGES WILL NOT BE ACCEPTABLE.

HIP POCKET DESIGN:  
THE TWO (2) HIP POCKETS SHALL HAVE A MINIMUM OPENING OF 5-3/4" AND A MINIMUM DEPTH OF 6-3/4" MEASURED FROM THE BOTTOM OF THE POCKET OPENING. HIP POCKETS SHALL BE CONSTRUCTED USING THE DOUBLE WELT METHOD ON A REECE PW MACHINE. THE WELTS SHALL BE FINISHED IN SUCH A MANNER THAT THERE IS NO TOPSTITCHING (TOPSTITCHED HIP POCKET WELTS SHALL BE CAUSE FOR REJECTION.) THE CORNERS OF THE HIP POCKET OPENINGS SHALL HAVE FIRM STRAIGHT BARTACKS FOR REINFORCEMENT (TRIANGLE BARTACKS ARE UNACCEPTABLE). HIP POCKET FACINGS SHALL BE MADE OF BASIC FABRIC AND HAVE A MINIMUM DEPTH OF 3/4". THE THE LEFT HIP POCKET SHALL HAVE A CENTER-ED MADE OF BASIC CLOTH INSERTED INTO THE TOP WELT WITH BARTACKS AT THE TOP AND BOTTOM OF THE TAB TO FORM AN OPENING FOR A BUTTON. A BUTTON SHALL BE LOCATED BELOW THE BOTTOM WELT CORRESPONDING IN LOCATION WITH THE TAB.

HIP POCKET FLAP:  
FLAP WILL BE CONSTRUCTED OF BASIC FABRIC AND LINED WITH THE SPECIFIED TRIM. IT SHALL BE CONSTRUCTED WITH A CONCEALED BUTTON HOLE TAB SO THAT BOTTOM CLOSURE IS CONCEALED. NO STITCHING SHALL SHOW ON THE OUTSIDE OF THE FLAP. THE FLAP SHALL MEASURE 1-1/4" ON THE SIDES, 2-1/4" AT THE POINT AND THE WIDTH OF THE POCKET WELT.

WAISTBAND:  
MUST BE OF A COMFORTGRIP OR APPROVED EQUAL CONSTRUCTION FOR SUPERIOR COMFORT AND PERFORMANCE. THE CURTAIN, ATTACHED WITH A ROCAP MACHINE, SHALL BE MADE OF BLACK COTTON BLENDED TWILL AND SHALL HAVE A 3/8" WIDE SMOOTH SYMMETRICAL SILICONE BAND. THE WAISTBAND SHALL BE 2" WIDE AND SHALL BE CLOSED WITH A CRUSH-PROOF HOOK AND EYE, THE EYE BEING BARTACKED FOR STABILITY. BANROL, OR

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00005 CONTINUED.....

APPROVED EQUAL, STIFFENER, 3/4" IN WIDTH, SHALL BE SEWN INTO THE WAISTBAND ON THE FRONT OF THE TROUSER FROM SIDE SEAM TO SIDE SEAM. THE FINISHED WAISTBAND SHALL BE SET ON AND SHALL BE STITCHED BELOW THE LOWER EDGE THROUGH THE OUTER FABRIC AND THE WAISTBAND CURTAIN. NO ALTERNATIVE WAISTBAND WILL BE ACCEPTABLE.

CROTCH AND FLY:

TROUSER SHALL HAVE A BRASS SCOVILL #44, OR APPROVED EQUAL, MEMORY LOCK ZIPPER WITH BRASS SLIDE AND MATCHING TAPE. THE ZIPPER SHALL BE NOT LESS THAN 1/2" UNDER THE OPENING. THE FLY LINING IS TO HAVE A TAIL COVERING INSEAM AND CROTCH. THE CROTCH SHALL BE LINED FRONT AND BACK, FOUR QUARTER, WITH A DOUBLE THICKNESS OF MATCHING SPECIFIED TRIM FABRIC. THERE SHALL BE A FRENCH FLY TAB CLOSURE ON THE INSIDE OF THE RIGHT FLY. THE TAB SHALL BE DOUBLE PLY MADE OF THE BASIC CLOTH (TABS MADE OF POCKETING MATERIAL OR A "GROWN ON" FRENCH FLY WILL BE CAUSE FOR REJECTION). THE RIGHT FLY SHALL BE LINED WITH THE SAME FABRIC AS THE WAISTBAND CURTAIN AND POCKETING. THE FLY LINING SHALL BE SEWN TO THE LEFT FLY BELOW THE ZIPPER IN A NEAT AND DURABLE MANNER. A BUTTON SHALL BE LOCATED ON THE LEFT FLY CORRESPONDING WITH THE FRENCH FLY TAB TO PROVIDE A CLEAN AND COMFORTABLE CLOSURE. THERE SHALL BE A FIRM STRAIGHT BARTACK AT THE BOTTOM OF THE FLY GOING THROUGH THE ZIPPER TAPE.

BELT LOOPS:

THERE SHALL BE A MINIMUM OF SEVEN (7) BELT LOOPS 1" IN WIDTH OF DOUBLE THICKNESS. EACH LOOP MUST HAVE A NON-WOVEN INTERLINING. ALL LOOPS (EXCEPT FOR THE BACK CENTER LOOP) MUST BE SEWN INTO THE BOTTOM OF THE WAISTBAND ("DROPPED" BELT LOOPS ARE CAUSE FOR REJECTION). THE TOP OF THE BELT LOOPS SHALL BE CAUGHT INTO THE WAISTBAND CURTAIN SEAM WITH A ROCAP MACHINE. THE BOTTOM OF THE CENTER BACK LOOP SHALL BE TACKED TO THE TROUSER AND THE TOP OF THE LOOP TACKED TO THE OUTSIDE OF THE WAISTBAND. ALL BELT LOOPS SHALL HAVE DOUBLE STITCHING TO SHOW ON THE OUTSIDE AND SHALL BE 2-1/4" HIGH AND 1" WIDE.

SEAMS:

CENTER BACK TURNUNDER SHALL BE NO LESS THAN 3" TO TAKE CARE OF ANY ALTERATIONS AND THE SEAT SEAM SHALL BE SEWN ON A DOUBLE NEEDLE CHAIN STITCH, HAVING TANDEM NEEDLES WITH AN OFFSET OF 1/32ND OF AN INCH. THE INSEAMS AND OUTSEAMS OF SEAM ALLOWANCES SHALL BE ONE INCH WIDE AND SEWN WITH A SINGLE NEEDLE CHAIN STITCH AND PRESSED OPEN INSIDE. ALL OTHER SEAMS SHALL USE LOCK STITCH. ALL EXPOSED RAW EDGES SHALL BE SERGED TO PREVENT RAVELING.

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO  
-----

00005 CONTINUED.....

SEAT:

SEAT OUTLET SHALL MEASURE A MINIMUM OF  
3" TO ALLOW FOR ALTERATIONS. SEAT MUST  
BE SEWN WITH A TANDEM NEEDLE MACHINE.

BARTACKS:

THERE SHALL BE BARTACKS AT ALL POINTS OF  
STRAIN INCLUDING BASE OF FLY CURVE  
ACROSS THE SEAMS, INSIDE BOTTOM EDGE OF  
FLY, AND ALL POCKET OPENINGS. FRONT  
POCKET OPENINGS SHALL BE BARTACKED AT  
BOTTOM ACROSS THE SIDE SEAM AND AT TOP  
BENEATH WAISTBAND. EACH END OF HIP  
POCKETS SHALL BE BARTACKED. ALL  
BARTACKS SHALL BE 3/8 TO 1/2" IN LENGTH.  
THREAD COLOR WILL MATCH FABRIC COLORS.

CREASES:

THE FRONT CREASE IN THE TROUSER LEGS  
MUST INCORPORATE A PERMANENT MODIFIED  
SILICONE CREASE PRODUCED BY THE  
"CREASET" OR APPROVED EQUAL SYSTEM.  
SILICONE WILL NOT BE APPLIED TO THE BACK  
LEG CREASE.

BUTTONS AND BUTTONHOLES:

THE BUTTONS FOR HIP POCKETS AND FRENCH  
FLY SHALL BE FLAT FOUR-HOLE, 24 LIGNE  
POLYESTER TYPE IN PLAIN STYLE AND IN  
A SHADE SIMILAR TO OR SLIGHTLY DARKER  
THAN THE BASIC FABRIC. BUTTONHOLES  
SHALL BE EYELET END, SQUARE BAR, GIMP  
REINFORCED TYPE.

STRIPING:

THERE SHALL BE A 1/2" STRIPE FROM THE  
BOTTOM OF THE SLACKS TO THE BAND OVER  
THE SIDE SEAM. FABRIC MUST BE RAEFORD  
#573-561. DO NOT SUBSTITUTE FABRIC.  
NOTE: STRIPING SHALL BE SEWN OVER BOTTOM  
BARTACK ON FRONT POCKETS. COLOR OF  
STRIPING MUST BE BLACK.

BOTTOMS:

ALL BOTTOMS SHALL BE PLAIN WITH  
UNFINISHED HEMS.

MEASUREMENTS:

MALE UNIFORM SLACKS SHALL HAVE THE  
FOLLOWING MEASUREMENTS:

MEASUREMENTS

SIZE 26

WAIST	26-1/2
SEAT	35-1/2
FT. RISE	9-3/4
BK. RISE	14
THIGH	24-1/2
KNEE	18-3/4
BOTTOM	17-3/4

SIZE 28

WAIST	28-1/2
SEAT	37-1/2
FT. RISE	10
BK. RISE	14-1/4
THIGH	25-1/2
KNEE	19
BOTTOM	18

CONTRACT ITEMS/SERVICES  
BY LINE ITEM

T NUMBER: T7080  
PAGE NO.: 00028

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00005	CONTINUED.....				
	SIZE 30				
	WAIST	30-1/2			
	SEAT	39-1/2			
	FT. RISE	10-1/4			
	BK. RISE	14-1/2			
	THIGH	26-1/2			
	KNEE	19-1/4			
	BOTTOM	18-1/4			
	SIZE 32				
	WAIST	32-1/2			
	SEAT	41-1/2			
	FT. RISE	10-1/2			
	BK. RISE	14-3/4			
	THIGH	27-1/2			
	KNEE	19-1/2			
	BOTTOM	18-1/2			
	SIZE 34				
	WAIST	34-1/2			
	SEAT	43-1/2			
	FT. RISE	10-3/4			
	BK. RISE	15			
	THIGH	28-1/2			
	KNEE	19-3/4			
	BOTTOM	18-3/4			
	SIZE 36				
	WAIST	36-1/2			
	SEAT	45-1/2			
	FT. RISE	11-1/8			
	BK. RISE	15-1/4			
	THIGH	29-1/2			
	KNEE	20-1/4			
	BOTTOM	19			
	SIZE 38				
	WAIST	38-1/2			
	SEAT	47-1/2			
	FT. RISE	11-1/2			
	BK. RISE	15-1/2			
	THIGH	30-1/2			
	KNEE	20-3/4			
	BOTTOM	19-1/4			
	SIZE 40				
	WAIST	40-1/2			
	SEAT	49-1/2			
	FT. RISE	11-3/4			
	BK. RISE	15-3/4			
	THIGH	31-1/2			
	KNEE	21-1/4			
	BOTTOM	19-1/2			
	SIZE 42				
	WAIST	42-1/2			
	SEAT	51-1/2			
	FT. RISE	12			
	BK. RISE	16			
	THIGH	32-1/2			
	KNEE	21-3/4			
	BOTTOM	19-3/4			
	SIZE 44				
	WAIST	44-1/2			
	SEAT	53-1/2			
	FT. RISE	12-1/4			
	BK. RISE	16-1/4			

CONTRACT ITEMS/SERVICES  
BY LINE ITEM

T NUMBER: T7080  
PAGE NO.: 00029

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00005	CONTINUED.....				
	THIGH	33-1/2			
	KNEE	22-1/4			
	BOTTOM	20			
	SIZE 46				
	WAIST	46-1/2			
	SEAT	55-1/2			
	FT. RISE	12-1/2			
	BK. RISE	16-1/2			
	THIGH	34-1/2			
	KNEE	22-3/4			
	BOTTOM	20-1/4			
	SIZE 48				
	WAIST	48-1/2			
	SEAT	57-1/2			
	FT. RISE	12-3/4			
	BK. RISE	16-3/4			
	THIGH	35-1/2			
	KNEE	23-1/4			
	BOTTOM	20-1/2			
	SIZE 50				
	WAIST	50-1/2			
	SEAT	59-1/2			
	FT. RISE	13			
	BK. RISE	17			
	THIGH	36-1/2			
	KNEE	23-3/4			
	BOTTOM	20-7/8			
	SIZE 52				
	WAIST	52-1/2			
	SEAT	61-1/2			
	FT. RISE	13-1/4			
	BK. RISE	17-1/4			
	THIGH	37-1/2			
	KNEE	24-1/4			
	BOTTOM	21-1/8			
	SIZE 54				
	WAIST	54-1/2			
	SEAT	63-1/2			
	FT. RISE	13-1/2			
	BK. RISE	17-1/2			
	THIGH	38-1/2			
	KNEE	24-3/4			
	BOTTOM	21-3/8			
	SIZE 56				
	WAIST	56-1/2			
	SEAT	65-1/2			
	FT. RISE	13-3/4			
	BK. RISE	17-3/4			
	THIGH	39-1/2			
	KNEE	25-1/4			
	BOTTOM	21-5/8			
	SIZE 58				
	WAIST	58-1/2			
	SEAT	67-1/2			
	FT. RISE	14			
	BK. RISE	18			
	THIGH	40-1/2			
	KNEE	25-3/4			
	BOTTOM	21-7/8			
	SIZE 60				
	WAIST	60-1/2			

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00005 CONTINUED.....

SEAT 69-1/2  
FT. RISE 14-1/4  
BK. RISE 18-1/4  
THIGH 41-1/2  
KNEE 26-1/4  
BOTTOM 21-3/4

INSEAM MEASUREMENTS RISE MEASUREMENTS

SHORT 35" SHORT -1/2  
REGULAR 37" REGULAR 0  
LONG 39" LONG +3/4

RISE IS MEASURED FROM THE INSEAM/OUTSEAM  
TO THE BOTTOM OF WAISTBAND.

LABELS:

SLACKS MUST HAVE A CARE LABEL  
PERMANENTLY AFFIXED ON THE LEFT SIDE  
ABOVE THE REAR POCKET ON WAISTBAND THAT  
INDICATES SIZE AND ALSO MUST INCLUDE  
THE IDENTIFIER WORD "MALE". APPROXIMATE  
SIZE OF TAG SHOULD BE 2 1/2" L BY  
1 1/2" W. A PAPER TICKET SHOWING THE  
SIZE, FABRIC CONTENT, CUT NUMBER, AND  
WPL NUMBER MUST BE ON THE OUTSIDE OF THE  
WAISTBAND.

STITCHING, PRESSING & FINISHING:  
SLACKS MUST BE STITCHED WITH MATCHING  
THREAD AND ALL STITCHING TO SHOW MUST BE  
10-11 STITCHES PER INCH. SLACKS MUST BE  
NEATLY PRESSED ON HOTHEAD PRESSES AND  
PROPERLY SHAPED. OUTSEAMS AND INSEAMS  
MUST BE PRESSED OPEN. SLACKS MUST BE  
CLEANED AND FINISHED TO ELIMINATE  
LOOSE THREADS.

VENDOR: UNIFORM DEN INC  
:

CONTRACT NO: 4018317  
BRAND: F/C FECHHEINER MODEL: IL-SP-TRM

00006	COMMODITY CODE: 5137-813-0195 SLACKS, ISP, UNIFORM, FEMALE	15.000	EACH	N/A	\$	53.75000
-------	---	--------	------	-----	----	----------

IT IS THE CONTRACTOR'S RESPONSIBILITY  
TO SECURE APPROVAL OF THE SHADE FROM  
THE QUARTERMASTER BEFORE PROCEEDING  
TO COMPLETE ANY PART OF THIS CONTRACT.  
WHEN PIECE GOODS ARE RECEIVED, SUBMIT  
ONE YARD FOR APPROVAL OF COLOR PRIOR  
TO CUTTING. SHADE MUST MATCH SHADE  
AVAILABLE FROM THE QUARTERMASTER.  
CONTRACTOR IS RESPONSIBLE FOR ALL  
MATERIALS MEETING ACCEPTED SHADE AND  
SPECIFICATIONS. THIS CONTRACT SHALL  
MEET THE BELOW LISTED STANDARDS:

FABRIC TYPE: BURLINGTON RAEFORD #539-168  
OR APPROVED EQUIVALENT

WEAVE: #539 GABARDINE  
COLOR: 168 FOREST GREEN

WEIGHT: 14 - 14.5 OUNCES PER LINEAR YARD

FIBER COUNT: 55% DACRON POLYESTER  
45% WORSTED WOOL

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO  
-----

00006 CONTINUED.....

PLY OF YARN: 2 PLY WARP AND FILLING

BREAKING STRENGTH: 255 LBS IN THE WARP  
100 LBS IN THE FILL

TEAR STRENGTH 4.0 POUNDS IN THE WARP  
2.5 POUNDS IN THE FILL

CONSTRUCTION: 106 ENDS PER INCH  
61 PICKS PER INCH

DYE PROCEDURE: TOP (STOCK) DYED

PRESS SHRINKAGE 2.5% MAXIMUM WARP AND  
FILLING

RESISTANCE TO PILLING 3.0 MINIMUM

FIBER LENGTH: WORSTED WOOL: 3-3.5"  
AVERAGE MINIMUM  
POLY: 3 INCHES MINIMUM

RESISTANCE TO ABRASION 4.0 MINIMUM

FINISH: COLD WATER WASHABLE "RESTORA"  
FINISH OR APPROVED EQUIVALENT

RESPONSIBILITY OF CONTRACTOR:  
UNIFORM MANUFACTURER SHALL BE  
RESPONSIBLE AT THEIR OWN EXPENSE FOR  
HAVING UNIFORM CLOTH MARKED TO SHOW  
IMPERFECTIONS, SO THEY WILL BE GUIDED  
AGAINST IMPERFECTIONS IN THE CUTTING  
OF THE SLACKS. CONTRACTOR FOR MAKING  
OF THE SLACKS WILL BE HELD RESPONSIBLE  
FOR EXCLUDING ANY SUCH IMPERFECTION IN  
THE FINISHED UNIFORM SLACKS.

MINIMUM ORDER:  
MINIMUM ORDER IS 10 PAIRS OF SLACKS  
IN VARIOUS SIZES AS SPECIFIED ON  
QUARTERMASTER'S ORDERS

DESIGN:  
PLAIN FRONT WITH A STRAIGHT LEG.  
THERE SHALL BE ONE DART ON EACH SIDE OF  
THE BACK PANEL. NO DARTS IN FRONT  
PANELS. IT SHALL HAVE A HOOK AND EYE  
CLOSURE AT WAISTBAND. SLACKS SHALL  
HAVE TWO (2) HALF TOP FRONT POCKETS AND  
TWO HIP POCKETS.

TAILORING:  
ALL THREAD USED SHALL BE POLYESTER  
CORE THREAD, ON 100% SPUN POLYESTER.  
THE INTERIOR OF THE SLACKS MUST PRESENT  
A COMPLETELY MATCHING INTERIOR IN ALL  
RESPECTS OF TRIMMING, POCKETING,  
WAISTBAND CURTAIN AND CROTCH STITCHING.  
THE SLACKS MUST BE THOROUGHLY CLEANED  
AFTER MANUFACTURE WITH ALL LOOSE THREADS  
REMOVED. ALL SEAMS SHALL BE THOROUGHLY  
UNDERPRESSED.

PRE-PRODUCTION SAMPLES:  
CONTRACTOR SHALL PROVIDE 5 FEMALE  
UNIFORM SLACKS FOR APPROVAL  
PRIOR TO THE FIRST DELIVERY.



LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00006 CONTINUED.....

LINING AND POCKETING:

THE POCKETING SHALL BE 70% POLYESTER/30% COTTON, 2.9 OZ. PER SQUARE YARD (60" WIDTH) WITH A MINIMUM 78 X 64 COUNT. POCKETING MUST HAVE A DURABLE PRESS FINISH AND THE COLOR OF THE POCKETING MUST BE BLACK.

FRONT POCKET DESIGN:

THE TWO (2) FRONT POCKETS WILL BE QUARTER TOP STYLE WITH A MINIMUM OPENING OF 6 3/4" AND A MINIMUM DEPTH OF 10" TO TOP OF SLANT. FRONT POCKETS TO HAVE STRAIGHT BARTACKS (USE OF TRIANGLE BARTACKS WILL BE CAUSE FOR REJECTION) AT THE TOP AND BOTTOM OF POCKET OPENINGS. POCKETS SHALL BE CONSTRUCTED USING THE STITCH, TURN AND TOPSTITCH METHOD. POCKET FACINGS WILL BE MADE OF THE BASIC FABRIC AND MUST MEASURE A MINIMUM OF 3" IN WIDTH AT THE TOP. THE POCKET SLANT SHALL START APPROXIMATELY 2" FROM THE SIDE OF THE SEAM. MERROWED EDGES WILL NOT BE ACCEPTABLE.

HIP POCKET DESIGN:

THE TWO (2) HIP POCKETS SHALL HAVE A MINIMUM OPENING OF 5 1/4" AND A MINIMUM DEPTH OF 6" MEASURED FROM THE BOTTOM OF THE POCKET OPENING. HIP POCKETS SHALL BE CONSTRUCTED USING DOUBLE WELT METHOD ON A REECE PW MACHINE. THE WELTS SHALL BE FINISHED IN SUCH A MANNER THAT THERE IS NO TOPSTITCHING (TOPSTITCHED HIP POCKET WELTS SHALL BE CAUSE FOR REJECTION). THE CORNERS OF THE HIP POCKET OPENINGS SHALL HAVE FIRM STRAIGHT BARTACKS FOR REINFORCEMENT (TRIANGLE BARTACKS ARE UNACCEPTABLE). HIP POCKET FACINGS SHALL BE MADE OF BASIC FABRIC AND HAVE A MINIMUM DEPTH OF 3/4". THE LEFT HIP POCKET SHALL HAVE A CENTERED TAB MADE OF BASIC CLOTH INSERTED INTO THE TOP WELT WITH BARTACKS AT THE TOP AND BOTTOM OF THE TAB TO FORM AN OPENING FOR A BUTTON. A BUTTON SHALL BE LOCATED BELOW THE BOTTOM WELT CORRESPONDING IN LOCATION WITH THE TAB.

HIP POCKET FLAP:

FLAP SHALL BE CONSTRUCTED OF BASIC FABRIC AND LINED WITH THE SPECIFIED TRIM IT SHALL BE CONSTRUCTED WITH A CONCEALED BUTTONHOLE TAB SO THAT BOTTOM CLOSURE IS CONCEALED. NO STITCHING SHALL SHOW ON THE OUTSIDE OF THE FLAP. THE FLAP SHALL MEASURE 1 1/4" ON THE SIDE, 2 1/4" AT THE POINT AND THE WIDTH OF THE POCKET WELT.

WAISTBAND:

MUST BE OF A COMFORTGRIP, OR APPROVED EQUAL, CONSTRUCTION FOR SUPERIOR COMFORT AND PERFORMANCE. THE CURTAIN, ATTACHED WITH A ROCAP MACHINE, SHALL BE MADE OF BLACK COTTON BLENDED TWILL AND SHALL HAVE A 3/8" WIDE SMOOTH SYMMETRICAL SILICONE BAND. THE WAISTBAND SHALL

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00006 CONTINUED.....

BE 2" WIDE AND SHALL BE CLOSED WITH A CRUSH-PROOF HOOK AND EYE, THE EYE BEING BARTACKED FOR STABILITY. BANROL STIFFENER, 3/4" IN WIDTH, SHALL BE SEWN INTO THE WAISTBAND ON THE FRONT OF THE TROUSER FROM SIDE SEAM TO SIDE SEAM. THE FINISHED WAISTBAND SHALL BE SET ON AND SHALL BE STITCHED BELOW THE LOWER EDGE THROUGH THE OUTER FABRIC AND THE WAISTBAND CURTAIN. NO ALTERNATIVE WAISTBAND WILL BE ACCEPTABLE.

CROTCH AND FLY:

SLACKS SHALL HAVE A BRASS SCOVILL #44 OR APPROVED EQUAL, MEMORY LOCK ZIPPER WITH BRASS SLIDE AND MATCHING TAPE. THE ZIPPER SHALL BE NOT LESS THAN 1/2" UNDER THE OPENING. THE FLY LINING SHALL HAVE A TAIL COVERING INSEAM AND CROTCH. THE CROTCH WILL BE LINED FRONT AND BACK, FOUR QUARTER, WITH A DOUBLE THICKNESS OF MATCHING SPECIFIED TRIM FABRIC. THERE SHALL BE A FRENCH FLY TAB CLOSURE ON THE INSIDE OF THE RIGHT FLY. THE TAB SHALL BE DOUBLE PLY MADE OF THE BASIC CLOTH (TABS MADE OF POCKETING MATERIAL OR A "GROWN ON" FRENCH FLY WILL BE CAUSE FOR REJECTION). THE RIGHT FLY SHALL BE LINED WITH THE SAME FABRIC AS THE WAISTBAND CURTAIN AND POCKETING. THE FLY LINING SHALL BE SEWN TO THE LEFT FLY BELOW THE ZIPPER IN A NEAT AND DURABLE MANNER. A BUTTON SHALL BE LOCATED ON THE LEFT FLY CORRESPONDING WITH THE FRENCH FLY TAB TO PROVIDE A CLEAN AND COMFORTABLE CLOSURE. THERE SHALL BE A FIRM STRAIGHT BARTACK AT THE BOTTOM OF THE FLY GOING THROUGH THE ZIPPER TAPE.

BELT LOOPS:

THERE SHALL BE A MINIMUM OF SEVEN (7) BELT LOOPS 1" IN WIDTH OF DOUBLE THICKNESS. EACH LOOP MUST HAVE A NON-WOVEN INTERLINING. ALL LOOPS (EXCEPT FOR THE BACK CENTER LOOP) MUST BE SEWN INTO THE BOTTOM OF THE WAISTBAND ("DROPPED" BELT LOOPS ARE CAUSE FOR REJECTION) AND THE TOP OF THE BELT LOOPS SHALL BE CAUGHT INTO THE WAISTBAND CURTAIN SEAM WITH A ROCAP MACHINE. THE BOTTOM OF THE CENTER BACK LOOP SHALL BE TACKED TO THE SLACKS AND THE TOP OF THE LOOP TACKED TO THE OUTSIDE OF THE WAISTBAND. ALL BELT LOOPS SHALL HAVE DOUBLE STITCHING TO SHOW ON THE OUTSIDE AND SHALL BE 2 1/4" HIGH AND 1" WIDE.

SEAMS:

CENTER BACK TURN UNDER SHALL BE NO LESS THAN 3" TO TAKE CARE OF ANY ALTERATIONS AND THE SEAT SEAM SHALL BE SEWN ON A DOUBLE NEEDLE CHAIN STITCH, HAVING TANDEM NEEDLES WITH AN OFFSET OF 1/32 OF AN INCH. THE INSEAM AND OUTSEAM SEAM ALLOWANCES SHALL BE ONE INCH WIDE AND SEWN WITH A SINGLE NEEDLE CHAIN STITCH AND PRESSED OPEN INSIDE. ALL OTHER SEAMS SHALL

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00006 CONTINUED.....

USE LOCK STITCH. ALL EXPOSED RAW  
EDGES SHALL BE SERGED TO PREVENT  
RAVELING.

SEAT:

SEAT OUTLET SHALL MEASURE A MINIMUM OF  
3" TO ALLOW FOR ALTERATIONS. SEAT  
MUST BE SEWN WITH A TANDEM NEEDLE  
MACHINE.

BARTACKS:

THERE SHALL BE BARTACKS AT ALL POINTS OF  
STRAIN INCLUDING BASE OF FLY CURVE  
ACROSS THE SEAMS, INSIDE BOTTOM EDGE OF  
FLY, AND ALL POCKET OPENINGS. FRONT  
POCKET OPENINGS SHALL BE BARTACKED AT  
BOTTOM, VERTICALLY AT SIDE SEAM, AND AT  
TOP BENEATH WAISTBAND. EACH END OF HIP  
POCKETS SHALL BE BARTACKED. ALL BARTACKS  
TO BE 3/8" TO 1/2" IN LENGTH. THREAD  
COLOR SHALL MATCH FABRIC COLOR.

CREASES:

THE FRONT CREASE IN THE SLACKS LEGS  
MUST INCORPORATE A PERMANENT MODIFIED  
SILICONE CREASE PRODUCED BY THE  
"CREASET" OR APPROVED EQUIVALENT SYSTEM.  
SILICONE WILL NOT BE APPLIED TO THE  
BACK LEG CREASE.

BUTTONS AND BUTTONHOLES:

THE BUTTONS FOR HIP POCKETS AND FRENCH  
FLY SHALL BE FLAT FOUR-HOLE, 24 LIGNE  
POLYESTER TYPE IN PLAIN STYLE, AND IN  
A SHADE SIMILAR TO OR SLIGHTLY DARKER  
THAN THE BASIC FABRIC. BUTTONHOLES  
SHALL BE EYELET END, SQUARE BAR,  
GIMP REINFORCED TYPE.

STRIPING:

THESE SHALL BE A 1/2" STRIPE FROM THE  
BOTTOM OF THE SLACKS TO THE BAND OVER  
THE SIDE SEAM. FABRIC TO BE RAEFORD  
#573-561. DO NOT SUBSTITUTE FABRIC.  
NOTE: STRIPING SHALL BE SEWN OVER  
BOTTOM BARTACK ON FRONT POCKET. COLOR  
OF STRIPING SHALL BE BLACK.

BOTTOMS:

ALL BOTTOMS SHALL BE PLAIN WITH UN-  
FINISHED HEMS.

MEASUREMENTS:

FEMALE UNIFORM SLACKS SHALL HAVE THE  
FOLLOWING MEASUREMENTS:

SZ	WST	FT	RISE	BK	RISE	SEAT	THIGH	KNEE
4	25-1/2	9-1/2	13-1/2	37-1/2	23	17-1/2		
6	26-1/2	9-3/4	13-3/4	38-1/2	24	18		
8	27-1/2	10	14	39-1/2	25	18-1/2		
10	28-1/2	10-1/4	14-1/4	40-1/2	26	19		
12	30-1/2	10-1/2	14-1/2	42-1/2	27	19-1/2		
14	32-1/2	10-3/4	14-3/4	44-1/2	28	20		
16	34-1/2	11	15	46-1/2	29	20-1/2		
18	36-1/2	11-1/4	15-1/4	48-1/2	30	21		
20	38-1/2	11-1/2	15-1/2	50-1/2	31	21-1/2		
22	40-1/2	11-3/4	15-3/4	52-1/2	32	22		
24	42-1/2	12	16	54-1/2	33	22-1/2		
26	44-1/2	12-1/4	16-1/4	56-1/2	34	23		

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00006 CONTINUED....  
 28 46-1/2 12-1/2 16-1/2 58-1/2 35 23-1/2  
 30 48-1/2 12-3/4 16-3/4 60-1/2 36 24  
 32 50-1/2 13 17 62-1/2 37 24-1/2  
 34 52-1/2 13-1/4 17-1/4 64-1/2 38 25

INSEAM MEASUREMENTS	RISE MEASUREMENTS
SHORT 34"	SHORT -1/2
REGULAR 36"	REGULAR 0
LONG 38"	LONG +3/4

RISE IS MEASURED FROM THE INSEAM/OUTSEAM  
TO THE BOTTOM OF WAISTBAND.

LABELS:  
 SLACKS MUST HAVE A CARE LABEL  
 PERMANENTLY AFFIXED ON THE LEFT SIDE  
 ABOVE THE REAR POCKET ON WAISTBAND  
 THAT INDICATES SIZE AND ALSO MUST  
 INCLUDE THE IDENTIFIER WORD  
 "FEMALE". APPROXIMATE SIZE OF  
 TAG SHOULD BE 2 1/2"L X 1 1/2"W. A  
 PAPER TICKET SHOWING THE SIZE, FABRIC  
 CONTENT, CUT NUMBER, AND WPL NUMBER  
 MUST BE ON THE OUTSIDE OF THE WAISTBAND.

STITCHING, PRESSING & FINISHING:  
 SLACKS MUST BE STITCHED WITH MATCHING  
 THREAD AND ALL STITCHING THAT SHOWS MUST  
 BE 10-11 STITCHES PER INCH. SLACKS  
 MUST BE NEATLY PRESSED ON HOTHEAD  
 PRESSES AND PROPERLY SHAPED. OUTSEAMS  
 AND INSEAMS MUST BE PRESSED OPEN.  
 SLACKS MUST BE CLEANED AND FINISHED  
 TO ELIMINATE LOOSE THREADS.  
 VENDOR: UNIFORM DEN INC

CONTRACT NO: 4018317  
 BRAND: F/C FECHHEINER MODEL: IL-SP-TRF

00007	COMMODITY CODE: 5137-813-0205 UNIFORM DRESS BLOUSE, MALE	100.000	EACH	N/A	\$ 267.00000
-------	---	---------	------	-----	--------------

IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO SECURE APPROVAL OF THE SHADE FROM THE QUARTERMASTER BEFORE PROCEEDING TO COMPLETE ANY PART OF THIS CONTRACT. WHEN PIECE GOODS ARE RECEIVED, SUBMIT ONE YARD FOR APPROVAL OF COLOR PRIOR TO CUTTING. SHADE MUST MATCH STANDARD SHADE AVAILABLE FROM THE CENTRAL SUPPLY SECTION.

FABRIC TYPE: BURLINGTON RAEFORD 3933-168  
OR APPROVED EQUIVALENT

WEAVE: TROPICAL PLAIN WEAVE

WEIGHT: 11 - 11.5 OUNCES PER LINEAR YARD

FIBER CONTENT: 55% DACRON POLYESTER AND  
45% WORSTED WOOL

PLY OF YARN: 3-PLY WARP AND FILL

COLOR: FOREST GREEN

DYE: TOP (STOCK) DYED

FINISH: COLD WATER WASHABLE "RESTORA"

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00007 CONTINUED....  
FINISH OR APPROVED EQUIVALENT

MINIMUM ORDER:  
MINIMUM ORDER IS 25 BLOUSES IN VARIOUS  
SIZES AS SPECIFIED ON QUARTERMASTER'S  
ORDERS.

BUTTONS:  
POLICE REGULATION BUTTONS, "SP" IN  
WREATH DOME, SHALL BE WATERBURY  
COMPANIES, INCORPORATED, WATERBURY,  
CONNECTICUT (OR APPROVED EQUIVALENT)  
GOLD  
LARGE 01-16224-36-34-10906 AND GOLD  
SMALL 01-16224-24-96-10906 AND GOLD  
SMALL 01-16224-24-34-10906.

BODY AND SLEEVE LINING:  
RAYON SATIN, PERSPIRATION PROOF FULL  
LINED. ALL LINING SHALL BE SHRUNK BY  
MANUFACTURER BEFORE INSTALLATION INTO  
THE GARMENT. ONE YARD OF SAMPLE  
MATERIAL MUST BE SUBMITTED FOR APPROVAL  
PRIOR TO CUTTING. COLOR - BLACK.

DESIGN:  
THE UNIFORM DRESS BLOUSE SHALL BE  
SEMI-FITTED STYLE, SINGLE BREASTED  
WITH FOUR (4) BUTTON FRONT (WATERBURY  
#01-16224-36-34-10906 OR APPROVED  
EQUIVALENT), NOTCH LAPELS, AND EPAULETS.  
COAT CONSTRUCTION SHALL BE USED THROUGH-  
OUT. BODY AND SLEEVES MUST BE FULLY  
LINED.

BODY DETAIL:  
THE UNIFORM DRESS BLOUSE SHALL BE PLAIN  
STYLE FRONT WITH DARTS, PATCH POCKETS  
WITH FLAPS, EPAULETS, TWO (2) LOWER  
CUT-IN POCKETS WITH FLAPS AND A BADGE  
TAB. IT SHALL HAVE A FUSED FRONT AND A  
SEPARATE FUSED CHEST PIECE. ONLY A HIGH  
QUALITY WOVEN FUSIBLE HAIR CANVAS WILL  
BE ACCEPTABLE. FUSING SHALL BE DONE ON A  
TRAY FEED OR BELT DRIVEN FUSING PRESS TO  
INSURE PROPER BONDING. THE INSIDE FACING  
SHALL BE MADE OF THE SAME GOODS AS THE  
OUTER FABRIC. THE FRONT BUTTONHOLES MUST  
BE CUT FIRST TYPE. THERE SHALL BE A TWO  
(2) PIECE BACK WITH CENTER BACK VENT.  
THE SHOULDERS SHALL HAVE PADS AND  
SLEEVE HEADS. THE ARM HOLES, BRIDLE,  
VENTS AND FRONT EDGES SHALL BE TAPED.  
THE ARM HOLES MUST HAVE SHIELDS MADE  
OF OUTER FABRIC. THE TOP SLEEVE LININGS  
SHALL BE HAND FELLED TO THE BODY.

POCKETS:  
THERE SHALL BE TWO (2) OUTSIDE  
PATCH POCKETS WITH BOX PLEATS AND  
SCALLOPED FLAPS, MEASURING APPROXIMATELY  
5 5/8" WIDE AND 6 1/4" DEEP. THERE SHALL  
BE ONE (1) INSIDE CUT-IN POCKET ON THE  
RIGHT AND TWO (2) CUT-IN POCKETS ON  
LOWER FRONT 7 1/2 - 8" WIDE AND APPROXI-  
MATELY 7 1/2" DEEP WITH SCALLOPED FLAPS.  
POCKET BUTTONS SHALL BE WATERBURY  
#01-16224-24-34-10906 OR APPROVED  
EQUIVALENT.

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00007 CONTINUED.....

SLEEVES:

THE SLEEVES SHALL BE REGULAR  
COAT STYLE SET IN WITH SINGLE NEEDLE  
HAVING A MINIMUM 2" HEM. THE BOTTOM OF  
THE SLEEVES SHALL BE LINED WITH WIGAN.  
SLEEVE CUFF SHALL HAVE 4 SMALL GOLD S.P.  
WREATH DOMED BUTTONS, WATERBURY  
#01-16224-24-96-10906 OR APPROVED  
EQUIVALENT.

COLLAR:

THE COLLAR SHALL BE LINED WITH  
HIGH QUALITY COLLAR CANVAS. THE UNDER  
COLLAR SHALL BE MADE OF ALL WOOL UNDER  
COLLAR CLOTH, WHICH SHALL BE BLIND  
STITCHED TO THE UNIFORM DRESS BLOUSE.

EPAULETS:

EPAULETS SHALL BE MADE OF OUTER GOODS.  
THEY SHALL BE SEWN INTO THE SLEEVE  
SEAM, BOX STITCHED, SHALL BE POINTED  
AT THE END TOWARD THE COLLAR, TO BE  
APPROXIMATELY 2 1/2" AT SLEEVE HEAD  
AND TAPER TO APPROXIMATELY 1 3/4" AT  
THE BUTTON END. POINT IS TO EXTEND UP TO  
COLLAR BUTTON (WATERBURY #01-16224-24-  
34-10906 OR APPROVED EQUIVALENT) AND  
BUTTONHOLE MUST BUTTON AT EDGE OF COLLAR  
(NOTE: CARE MUST BE TAKEN SO BUTTON AND  
TAKEN SO BUTTON AND BUTTONHOLE ARE NOT  
COVERED BY COLLAR).

BADGE HOLDER:

METAL BADGE TAB SHALL BE WATERBURY  
COMPANIES INCORPORATED, WATERBURY,  
CONNECTICUT #9705 (OR APPROVED  
EQUIVALENT). IT SHALL BE CENTERED ABOVE  
THE UPPER LEFT POCKET FLAP.

THREAD:

ALL SEWING SHALL BE DONE WITH MATCHING  
POLYESTER CORE THREAD OR 100% SPUN  
POLYESTER THREAD.

RESPONSIBILITY OF CONTRACTOR:

IT SHALL BE THE RESPONSIBILITY OF THE  
CONTRACTOR TO SUPPLY ALL THE NECESSARY  
MATERIAL TO COMPLETE VARIOUS PARTIAL  
ORDERS AS SUCH ORDERS ARE RECEIVED BY  
THE CONTRACTOR FROM THE CENTRAL SUPPLY  
SECTION.

SLEEVE INSIGNIA:

THE SLEEVE INSIGNIA FOR THE ILLINOIS  
STATE POLICE SHALL BE SEWN ON BOTH  
SLEEVES ONE INCH BELOW SHOULDER SEAM AT  
THE ANGLE OF THE SLEEVE CENTER.  
SUFFICIENT QUANTITY OF THESE INSIGNIAS  
WILL BE PROVIDED BY THE CENTRAL SUPPLY  
SECTION TO THE SUCCESSFUL BIDDER.

IDENTIFICATION TAGS:

A LINEN LABEL MUST BE SEWN SECURELY  
IN THE RIGHT LOWER SIDE POCKET GIVING  
SIZE, SLEEVE LENGTH, IDENTIFYING SHORT,  
REGULAR, OR LONG, MANUFACTURER'S NAME  
AND DATE OF PURCHASE ORDER. LABEL MUST  
BE OF GOOD QUALITY MATERIAL TO STAND

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00007	<p>CONTINUED.... CLEANING PROCESSES. EACH UNIFORM DRESS BLOUSE SHALL HAVE A SEWN-IN LABEL GIVING CARE INSTRUCTIONS. A SIZE TICKET CONTAINING SIZE, SLEEVE LENGTH, WHETHER SHORT, REGULAR OR LONG, MANUFACTURER'S NAME AND DATE OF PURCHASE ORDER SHALL BE SEWN ONTO LEFT SLEEVE CUFF. APPROXIMATE SIZE OF TAG 2 1/2" L X 1 1/2" W.</p> <p>SIZES: MEN'S JACKET SIZES 35 TO 56; SHORT, REGULAR AND LONG LENGTHS</p> <p>PRE-PRODUCTION SAMPLES: CONTRACTOR IS TO PROVIDE FIVE (5) PRE-PRODUCTION SAMPLES FOR APPROVAL PRIOR TO THE MANUFACTURE OF THE BALANCE OF THE ORDER.</p> <p>VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: F/C FECHHEINER                      MODEL: IL-SP-BLSM</p>				
00008	<p>COMMODITY CODE: 5137-813-0201 UNIFORM DRESS BLOUSE, FEMALE</p> <p>IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO SECURE APPROVAL OF THE SHADE FROM THE QUARTERMASTER BEFORE PROCEEDING TO COMPLETE ANY PART OF THIS CONTRACT. WHEN PIECE GOODS ARE RECEIVED, SUBMIT ONE YARD FOR APPROVAL OF COLOR PRIOR TO CUTTING. SHADE MUST MATCH STANDARD SHADE AVAILABLE FROM THE QUARTERMASTER.</p> <p>FABRIC TYPE: BURLINGTON RAEFORD 3933-168 OR APPROVED EQUIVALENT</p> <p>WEAVE: TROPICAL PLAIN WEAVE</p> <p>WEIGHT: 11 - 11.5 OUNCES PER LINEAR YARD</p> <p>FIBER CONTENT: 55% DACRON POLYESTER AND 45% WORSTED WOOL</p> <p>PLY OF YARN: 3-PLY WARP AND FILL</p> <p>COLOR: FOREST GREEN</p> <p>DYE: TOP (STOCK) DYED</p> <p>FINISH: COLD WATER WASHABLE "RESTORA" FINISH OR APPROVED EQUIVALENT</p> <p>MINIMUM ORDER: MINIMUM ORDER IS 10 BLOUSES IN VARIOUS SIZES AS SPECIFIED ON QUARTERMASTER'S ORDERS.</p> <p>BUTTONS: POLICE REGULATION BUTTONS, "SP" IN WREATH DOME, SHALL BE WATERBURY COMPANIES, INCORPORATED, WATERBURY, CONNECTICUT (OR APPROVED EQUIVALENT) GOLD LARGE 01-16224-36-34-10906 AND GOLD SMALL 01-16224-24-96-10906 AND GOLD</p>	5.000	EACH	N/A	\$ 267.00000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY	UNIT	DISCOUNT	UNIT PRICE
		FROM/TO			

00008 CONTINUED....  
SMALL 01-16224-24-34-10906.

BODY AND SLEEVE LINING:  
RAYON SATIN, PERSPIRATION PROOF FULL  
LINED. ALL LINING MUST BE SHRUNK BY  
MANUFACTURER BEFORE INSTALLATION INTO  
THE GARMENT. ONE YARD OF SAMPLE LINING  
MATERIAL SHALL BE SUBMITTED FOR  
APPROVAL PRIOR TO CUTTING. COLOR-BLACK

DESIGN:  
THE UNIFORM DRESS BLOUSE SHALL BE SEMI-  
FITTED STYLE, SINGLE BREASTED WITH FOUR  
(4) BUTTON FRONT (WATERBURY NUMBER  
01-16224-36-34-10906 OR APPROVED  
EQUIVALENT), NOTCH LAPELS AND EPAULETS.  
COAT CONSTRUCTION SHALL BE USED THROUGH-  
OUT. BODY AND SLEEVES SHALL BE FULLY  
LINED.

BODY DETAIL:  
THE UNIFORM DRESS BLOUSE SHALL BE PLAIN  
STYLE FRONT WITH DARTS, PATCH POCKETS  
WITH FLAPS, EPAULETS, TWO (2) LOWER CUT-  
IN POCKETS WITH FLAPS AND A BADGE TAB.  
IT SHALL HAVE A FUSED FRONT AND A  
SEPARATE FUSED CHEST PIECE. ONLY A HIGH  
QUALITY WOVEN FUSIBLE HAIR CANVAS WILL  
BE ACCEPTABLE. FUSING SHALL BE DONE ON A  
TRAY FEED OR BELT DRIVEN FUSING PRESS TO  
INSURE PROPER BONDING. THE INSIDE FACING  
SHALL BE MADE OF THE SAME GOODS AS THE  
OUTER FABRIC. THE FRONT BUTTONHOLES  
MUST BE CUT FIRST TYPE. THERE SHALL BE  
A TWO (2) PIECE BACK WITH CENTER BACK  
VENT. THE SHOULDERS ARE TO HAVE PADS  
AND SLEEVE HEADS. THE ARM HOLES,  
BRIDLE, VENTS AND FRONT EDGES SHALL BE  
TAPED. THE ARM HOLES WILL HAVE SHIELDS  
MADE OF OUTER FABRIC. THE TOP SLEEVE  
LININGS SHALL BE HAND FELLED TO THE  
BODY.

POCKETS:  
THERE SHALL BE TWO (2) OUTSIDE PATCH  
POCKETS WITH BOX PLEATS AND SCALLOPED  
FLAPS, MEASURING APPROXIMATELY 4-1/2"  
WIDE AND 6" DEEP. THERE SHALL BE ONE (1)  
INSIDE CUT-IN POCKET ON THE RIGHT AND  
TWO (2) CUT-IN POCKETS ON THE LOWER  
FRONT 6-1/8" WIDE AND APPROXIMATELY  
5-1/2" DEEP WITH SCALLOPED FLAPS.  
POCKET BUTTONS SHALL BE WATERBURY  
#01-16224-24-34-10906 OR APPROVED  
EQUIVALENT.

SLEEVES:  
THE SLEEVES SHALL BE REGULAR COAT STYLE  
SET IN WITH SINGLE NEEDLE HAVING A  
MINIMUM 2" HEM. THE BOTTOMS OF THE  
SLEEVES SHALL BE LINED WITH WIGAN.  
SLEEVE CUFFS SHALL HAVE 4 SMALL GOLD  
S.P. WREATH DOMED BUTTONS, WATERBURY  
#01-16224-24-96-10906 OR APPROVED  
EQUIVALENT.

COLLAR:  
THE COLLAR SHALL BE LINED WITH HIGH  
QUALITY COLLAR CANVAS. THE UNDER COLLAR



-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00008 CONTINUED....  
SHALL BE MADE OF ALL WOOL UNDER COLLAR  
CLOTH, WHICH SHALL BE BLIND STITCHED  
TO THE UNIFORM DRESS BLOUSE.

EPAULETS:  
EPAULETS SHALL BE MADE OF OUTER GOODS.  
THEY SHALL BE SEWN INTO THE SLEEVE SEAM;  
BOX STITCHED; POINTED AT THE END TOWARD  
THE COLLAR; APPROXIMATELY 2-1/2" AT  
SLEEVE HEAD AND TAPERED TO APPROXIMATELY  
1-3/4" AT THE BUTTON END. POINT SHALL  
EXTEND UP TO COLLAR. BUTTON (WATERBURY  
#01-16224-24-34-10906 OR APPROVED  
EQUIVALENT) AND BUTTONHOLE WILL BUTTON  
AT EDGE OF COLLAR (NOTE: CARE MUST BE  
TAKEN SO BUTTON AND BUTTONHOLE ARE NOT  
COVERED BY COLLAR).

BADGE HOLDER:  
METAL BADGE TAB SHALL BE WATERBURY  
COMPANIES, INCORPORATED, WATERBURY  
#9705 OR APPROVED EQUIVALENT. IT SHALL  
BE CENTERED ABOVE THE UPPER LEFT POCKET  
FLAP.

THREAD:  
ALL SEWING MUST BE DONE WITH POLYESTER  
CORE THREAD OR 100% SPUN POLYESTER  
THREAD.

RESPONSIBILITY OF CONTRACTOR:  
IT SHALL BE THE RESPONSIBILITY OF THE  
CONTRACTOR TO SUPPLY ALL THE NECESSARY  
MATERIAL TO COMPLETE VARIOUS PARTIAL  
ORDERS AS SUCH ORDERS ARE RECEIVED BY  
THE CONTRACTOR FROM THE CENTRAL SUPPLY  
SECTION.

SLEEVE INSIGNIA:  
THE SLEEVE INSIGNIA FOR THE ILLINOIS  
STATE POLICE SHALL BE SEWN ON BOTH  
SLEEVES 1" BELOW SHOULDER SEAM AT THE  
ANGLE OF THE SLEEVE CENTER. SUFFICIENT  
QUANTITIES OF THESE INSIGNIAS WILL BE  
PROVIDED BY THE CENTRAL SUPPLY SECTION  
TO THE SUCCESSFUL BIDDER.

IDENTIFICATION TAGS:  
A LINEN LABEL MUST BE SEWN SECURELY IN  
THE RIGHT LOWER SIDE POCKET GIVING SIZE,  
SLEEVE LENGTH, IDENTIFYING SHORT -  
REGULAR - OR LONG, MANUFACTURER'S NAME  
AND DATE OF PURCHASE ORDER. LABEL MUST  
BE OF GOOD QUALITY MATERIAL TO STAND  
CLEANING PROCESSES. EACH UNIFORM  
DRESS BLOUSE SHALL HAVE A SEWN IN LABEL  
GIVING CARE INSTRUCTIONS. A SIZE  
TICKET CONTAINING SIZE, SLEEVE LENGTH,  
IDENTIFYING SHORT - REGULAR - OR LONG,  
MANUFACTURER'S NAME AND DATE OF  
PURCHASE ORDER SHALL BE SEWN ONTO LEFT  
SLEEVE CUFF; APPROXIMATE SIZE OF TAG  
2-1/2"L X 1-1/2"W.

SIZES: WOMEN'S JACKET SIZES 6 TO 26

PRE-PRODUCTION SAMPLES:  
CONTRACTOR SHALL PROVIDE FIVE (5) PRE-  
PRODUCTION SAMPLES FOR APPROVAL PRIOR

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00008	CONTINUED.... TO THE MANUFACTURER OF THE BALANCE OF THE ORDER.  VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: F/C FECHHEINER				
00009	COMMODITY CODE: 5137-813-0285 JACKET, ALL-SEASON, WITH REMOVABLE INNER LINER, XS-2XL	125.000	EACH	N/A	\$ 170.25000

MODEL: IL-SP-BLSF

JACKET OUTER SHELL FEATURES WATER REPEL-  
LANT LINING, CONCEALABLE HOOD, MODIFIED  
DOLMAN SLEEVES, FRONT AND BACK YOKES,  
FRONT PATCH POCKETS, PARTIALLY ELASTI-  
CIZED BOTTOM BAND AND CUFFS, CONCEALABLE  
"STATE POLICE" FLAPS ON FRONT AND BACK  
OF JACKET, EPAULETS, BADGE TAB, NAME  
TAB, FRONT OPENING WITH TWO-WAY ZIPPER  
AND SNAP CLOSURES, ZIPPERED SIDE SEAM  
OPENINGS.

COLORS:  
JACKET OUTER SHELL: CHOCOLATE BROWN, TO  
MATCH EXISTING STOCK & ISSUED JACKETS

SHELL LINING: DARK BROWN WITH CHOCOLATE  
BROWN INNER POCKETS AND FLAPS

REMOVABLE INNER LINER: BLACK FLEECE  
BODY WITH BLACK KNIT COLLAR AND DARK  
BROWN QUILTED LINING

HOOD: CHOCOLATE BROWN WITH DARK BROWN  
LINING

FABRIC: JACKET OUTER SHELL: 100% NYLON  
WITH DURABLE WATER REPELLANT FINISH

SHELL LINING: 100% POLYESTER WITH A  
WATERPROOF, WINDPROOF AND BREATHABLE  
LAMINATE; 100% NYLON MESH KNIT FABRIC  
IN UPPER CHEST AND UPPER BACK YOKE  
AREAS

REMOVABLE INNER LINER: 100% NYLON, 70-  
DENIER, QUILTED TO FIBERFILL IN A 6"  
DIAMOND PATTERN, BODY OF 100% MICRO  
FLEECE; COLLAR OF 100% 1 X 1 NYLON  
STRETCH KNIT.

INTERLINING: 65% OLEFIN (OR APPROVED  
EQUAL)/35% POLYESTER

CONSTRUCTION, JACKET OUTER SHELL:

FRONT FLY OPENING: THERE SHALL BE A  
DOUBLE STORM FLAP OVER THE FRONT ZIPPER  
TO CREATE A WATERPROOF FLY RUNNING ALONG  
THE FRONT OF THE JACKET. TWO-WAY #5  
FRONT OPENING ZIPPER SHALL BE CHOCOLATE  
BROWN IN COLOR AND 25" TO 27" LONG, OF  
APPROPRIATE LENGTH FOR THE SIZE OF EACH  
JACKET. THE STORM FLAP SHALL BE INTER-  
LINED AND SHALL HAVE 6 EVENLY SPACED  
HIDDEN 24-LIGNE BROWN BRASS OXODIZED  
NON-REFLECTING SNAPS TO ACT AS A CLOSURE  
OVER THE ZIPPER. ZIPPER TAPE SHALL BE

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00009 CONTINUED....  
BAR-TACKED TO SECURELY ANCHOR ZIPPER TO  
JACKET AT BOTTOM OPENING.

FRONT YOKES: THERE SHALL BE TWO RAIN-  
SHED YOKES, ONE ON EACH SIDE OF THE  
FRONT ZIPPER. EACH YOKE SHALL MEASURE  
APPROXIMATELY 9-1/4" X 9-1/2" WITH MINOR  
VARIATIONS PROPORTIONATE TO THE SIZE OF  
THE JACKET. THE YOKE SHALL BE LINED  
AND SHALL CLOSE WITH STRIPS OF HOOK-AND-  
LOOP FASTENERS. MATCHING CHOCOLATE  
BROWN MESH LINING UNDER THE YOKE SHALL  
EXTEND ALL THE WAY FROM EACH SIDE OF  
THE YOKE TO THE TOP OF THE SHOULDER SEAM  
UNDER THE YOKE. THERE SHALL BE A #3  
7" INTERCHANGEABLE ZIPPER CONCEALED BY  
EACH YOKE HEM AND SET INTO THE JUNCTURE  
OF THE JACKET AND THE MESH LINING UNDER  
EACH YOKE. THE ZIPPERS WILL BE USED TO  
ATTACH THE APPROPRIATE "POLICE" REFLEC-  
TIVE FLAPS, AS SPECIFIED BY ORDERING  
AGENCY

BACK YOKE: THE BACK OF THE JACKET SHALL  
HAVE A RAIN SHED YOKE APPROXIMATELY  
10-1/2" IN LENGTH. THE WIDTH OF THE  
YOKE SHALL BE APPROXIMATELY 24" WITH  
VARIATIONS PROPORTIONATE TO THE SIZE OF  
THE JACKET. THE YOKE SHALL BE LINED  
AND SHALL BE FASTENED TO JACKET WITH  
HOOK AND LOOP FASTENERS. MATCHING  
CHOCOLATE BROWN MESH LINING UNDER THE  
YOKE SHALL EXTEND ALL THE WAY FROM EACH  
SIDE OF THE YOKE TO THE TOP OF THE  
SHOULDER SEAM UNDER THE YOKE. THERE  
SHALL BE A #3 16" INTERCHANGEABLE  
ZIPPER CONCEALED BY THE YOKE HEM AND SET  
INTO THE JUNCTURE OF THE JACKET AND THE  
MESH LINING UNDER THE YOKE. ZIPPER WILL  
BE USED TO ATTACH THE APPROPRIATE  
"POLICE" REFLECTIVE FLAP, AS SPECIFIED  
BY ORDERING AGENCY.

SIDE VENTS: THE JACKET SIDE SEAMS  
SHALL INCLUDE 8" TO 10" SIDE VENTS THAT  
ARE CLOSED WITH A NYLON COIL ZIPPER AND  
INCLUDE AN INTERIOR ZIPPER FLY THAT CAN  
BE CLOSED WITH HOOK AND LOOP FASTENERS.  
THE WAISTBAND PORTION OF EACH SIDE VENT  
SHALL INCLUDE A 4" X 1-5/8" TAB OF 2  
PLIES OF SHELL FABRIC AND A RUST-PROOF,  
NON-REFLECTIVE FEMALE SNAP TO CLOSE THE  
SIDE VENT WHEN THE ZIPPER IS NOT ENGAG-  
ED. TWO CORRESPONDING MALE SNAPS SHALL  
BE INSTALLED ON THE WAISTBAND BELOW THE  
POCKET TO ALLOW FOR ADJUSTMENT OF THE  
WAISTBAND. ONE MALE SNAP SHALL BE  
INSTALLED ON THE INSIDE OF EACH WAIST-  
BAND TO ALLOW FOR THE TAB TO BE FOLDED  
BACK AND SECURED WHEN NOT IN USE. AT  
LEAST TWO RUST-PROOF NON-REFLECTIVE  
EYELETS SHALL BE LOCATED NEAR THE SIDE  
VENTS TO ALLOW FOR WATER DRAINAGE.

BOTTOM BAND: THE BOTTOM BAND SHALL BE  
CONSTRUCTED OF 2 PLIES OF SHELL FABRIC  
AND LINED WITH A NON-WOVEN INTERLINING.  
THE BACK BOTTOM BAND SHALL BE CON-  
STRUCTED WITH A HEAVY-DUTY 3" WIDE

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00009 CONTINUED.....

ELASTIC INSERT SECURED WITH TWO ROWS OF STITCHING BETWEEN THE 2 PLIES OF SHELL FABRIC AND THE INTERLINING. THE ELASTIC INSERT WILL GATHER THE JACKET BACK INTO THE BOTTOM BAND. FOR EXAMPLE, THE LENGTH OF THE BACK BOTTOM BAND ON A SIZE LARGE (MALE) IS APPROXIMATELY 26". AFTER THE ELASTIC HAS BEEN SEWN INTO THE BACK BOTTOM BAND, THE LENGTH OF THE BAND IS GATHERED UP INTO A 17" SPAN.

SLEEVES: THE MODIFIED DOLMAN SLEEVES SHALL BE TWO-PIECE WITH A 9" #3 NYLON COIL ZIPPER CENTERED ON EACH UNDERARM SLEEVE SEAM. THE CUFFS SHALL BE APPROXIMATELY 1-3/4" WIDE WITH A HALF-ELASTIC CUFF. THE HEAVY-DUTY ELASTIC SHALL MEASURE APPROXIMATELY 1-3/8" WIDE AND BE ANCHORED TO THE CUFF WITH TWO ROWS OF STITCHING. THE PORTION OF THE CUFF THAT IS NOT ELASTICIZED SHALL BE INTERLINED AND SHALL INCLUDE A 3" ADJUSTMENT TAB. THE ADJUSTMENT TAB SHALL INCLUDE A FEMALE RUST-PROOF SNAP. THREE MALE SNAPS WILL BE SPACED EVENLY ON THE NON-ELASTICIZED PORTION OF THE CUFF TO ALLOW FOR CUFF ADJUSTMENT.

COLLAR: THE OUTER SHELL COLLAR SHALL BE CONSTRUCTED OF TWO PLIES OF THE SHELL MATERIAL WITH AN INTERLINING. FINISHED COLLAR SHALL BE 3-1/2" WIDE. THE BACK UNDERSIDE OF THE COLLAR SHALL INCLUDE A 1-1/4" WIDE FLY CENTERED ON THE COLLAR. THE FLY CONCEALS A 7" NYLON COIL ZIPPER OPENING FOR THE ATTACHED HOOD.

HOOD: THE HOOD IS ATTACHED TO THE UNDERCOLLAR OF THE JACKET AND IS DESIGNED TO BE DROPPED DOWN BETWEEN THE JACKET'S BACK YOKE AND THE MESH LINING WHEN NOT IN USE. HOOD SHALL BE CONSTRUCTED OF SHELL FABRIC AND SHALL BE LINED WITH THE WATERPROOF SHELL LINING FABRIC. HOOD SHALL BE CONSTRUCTED FROM THREE PIECES WITH CAPED ENDS TO YIELD A FIT THAT CONFORMS TO THE HEAD. AN ELASTICIZED DRAW CORD WITH CHANNEL LOCKS FOR HOOD ADJUSTMENT SHALL BE INSERTED INTO A CASING THAT RUNS ALONG THE FRONT PERIMETER OF THE HOOD. THE DRAW CORD SHALL EXIT AND REENTER THE TUNNEL THROUGH EYELETS SEWN INTO THE BOTTOM SEAM.

EPAULETS: INTERLINED EPAULETS CONSTRUCTED OF TWO PLIES OF SHELL FABRIC WILL BE SEWN INTO THE SLEEVE OPENINGS AND CENTERED OVER EACH SHOULDER SEAM. FINISHED EPAULET DIMENSIONS SHALL BE APPROXIMATELY 7" X 1-3/4". EACH EPAULET WILL TAPER TO A POINT AND BE FASTENED TO SHOULDER SEAM WITH A 24-LIGNE NON-REFLECTING ENAMELED SNAP APPROXIMATELY 2" FROM THE NECKLINE. THE SHOULDER SEAM SIDE OF EACH EPAULET WILL BE ANCHORED FIRMLY TO THE JACKET WITH EXTRA STITCHING IN THE SHAPE OF A SQUARE

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00009 CONTINUED....  
CENTERED WITH A CROSS STITCH.

POCKETS: THE FRONT OF THE JACKET SHALL FEATURE (2) TWO-WAY HAND-WARMER PATCH FRONT POCKETS WITH AN INVERTED PLEAT IN THE CENTER OF EACH. FINISHED POCKET DIMENTIONS SHALL BE APPROXIMATELY 8" LONG X 7" WIDE. EACH POCKET WILL BE SECURED WITH A MITERED AND TOP-STITCHED FLAP (APPROXIMATELY 7" X 3") WITH SNAPS ON BOTH SIDES OF THE FLAP. THE HAND-WARMER POCKETS SHALL BE LINED WITH NON-PILL MICRO FLEECE FOR EXTRA WARMTH.

HIDDEN SECURITY POCKETS: THERE SHALL BE TWO SECURITY POCKETS, DIMENSIONS APPROXIMATELY 8" HIGH AND 7" DEEP AND LINED WITH SHELL LINING FABRIC. THE OPENING OF EACH SECURITY POCKET WILL BE COVERED WITH A BAR-TACKED WELT. EACH SECURITY POCKET WILL BE CLOSED WITH A 7" NYLON COIL ZIPPER.

BADGE TAB AND NAME TAB: BADGE TAB FINISHED DIMENSIONS WILL BE APPROXIMATELY 2-1/2" X 3/4". BADGE TAB SHALL BE PLACED VERTICALLY AND CENTERED ON THE LEFT FRONT YOKE OF THE JACKET APPROXIMATELY 4" FROM LEFT SEAM OF ZIPPER FLAP. TWO RUST-PROOF EYELETS SPACED 1" APART SHALL HOLD THE BADGE SECURELY IN PLACE. NAME TAB FINISHED DIMENSIONS WILL BE APPROXIMATELY 3-1/4" X 1". NAME TAB SHALL BE PLACED HORIZONTALY AND CENTERED ON THE RIGHT FRONT YOKE OF THE JACKET APPROXIMATELY 4-1/2" FROM RIGHT SEAM OF ZIPPER FLAP AND ENDING APPROXIMATELY 2" ABOVE YOKE'S HEM.

DAYTIME/NIGHTTIME VISIBILITY FLAPS: RIGHT FRONT FLAP SHALL READ "STATE" IF ORDERED BY IL STATE POLICE OR AS SPECIFIED BY ANOTHER ORDERING AGENCY; LEFT FRONT FLAP SHALL READ "POLICE"; AND BACK FLAP SHALL READ "POLICE". THE FLAPS SHALL BE ATTACHED TO THE BODY OF THE JACKET WITH 7" ZIPPERS IN THE FRONT AND A 15" TO 16" ZIPPER ON THE BACK. THE FLAPS SHALL BE DESIGNED TO EITHER BE REMOVED WITH THE ZIPPER OR FOLDED UP INTO THE JACKET YOKE AND SECURED IN PLACE WITH THE YOKE HEM'S HOOK AND LOOP FASTENERS. EACH PANEL SHALL FEATURE A HIGH VISIBILITY YELLOW-GREEN REFLECTIVE BACKGROUND AND BLUE-LETTERED GARMENT TAPE WITH MICROPRISM RETRO REFLECTIVE BONDING.

EMBLEM: A POLICE EMBLEM, AS SPECIFIED AND SUPPLIED BY THE ORDERING AGENCY, SHALL BE SEWN ONTO EACH SHOULDER APPROXIMATELY 1" DOWN FROM THE SHOULDER SEAM. APPLICATION OF THE EMBLEM SHALL BE AT NO ADDITIONAL CHARGE TO THE AGENCY.

REMOVABLE INNER LINER: THE LINER SHALL BE A FULL BODY ZIP IN/ZIP OUT LINER WITH TWO SNAPS AT EACH SLEEVE BOTTOM, A SNAP ON EACH LOWER BACK, AND A SNAP AT THE

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00009	CONTINUED.... NAPE OF THE NECK TO HELP SECURE THE LINER TO THE JACKET SHELL. THE BOTTOM AND CUFFS ON THE LINER SHALL BE FINISHED WITH BINDING. THE LINER SHALL FEATURE TWO INSIDE POCKETS, ONE ON EACH SIDE, APPROXIMATELY 7" X 5-1/2". THE BODY OF THE LINER SHALL BE LINED WITH MICRO FLEECE AND HAVE A 1 X 1 STRETCH KNIT COLLAR.  XS-XXL R/L VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: F/C FECHHEINER 0287 MODEL: 79900/32700A				
00010	COMMODITY CODE: 5137-813-0287 JACKET, ALL-SEASON, WITH REMOVABLE INNER LINER, 3XL-5XL  JACKET OUTER SHELL FEATURES WATER REPEL- LANT LINING, CONCEALABLE HOOD, MODIFIED DOLMAN SLEEVES, FRONT AND BACK YOKES, FRONT PATCH POCKETS, PARTIALLY ELASTI- CIZED BOTTOM BAND AND CUFFS, CONCEALABLE "STATE POLICE" FLAPS ON FRONT AND BACK OF JACKET, EPAULETS, BADGE TAB, NAME TAB, FRONT OPENING WITH TWO-WAY ZIPPER AND SNAP CLOSURES, ZIPPERED SIDE SEAM OPENINGS.  COLORS: JACKET OUTER SHELL: CHOCOLATE BROWN, TO MATCH EXISTING STOCK & ISSUED JACKETS  SHELL LINING: DARK BROWN WITH CHOCOLATE BROWN INNER POCKETS AND FLAPS  REMOVABLE INNER LINER: BLACK FLEECE BODY WITH BLACK KNIT COLLAR AND DARK BROWN QUILTED LINING  HOOD: CHOCOLATE BROWN WITH DARK BROWN LINING  FABRIC: JACKET OUTER SHELL: 100% NYLON WITH DURABLE WATER REPELLANT FINISH  SHELL LINING: 100% POLYESTER WITH A WATERPROOF, WINDPROOF AND BREATHABLE LAMINATE; 100% NYLON MESH KNIT FABRIC IN UPPER CHEST AND UPPER BACK YOKE AREAS  REMOVABLE INNER LINER: 100% NYLON, 70- DENIER, QUILTED TO FIBERFILL IN A 6" DIAMOND PATTERN, BODY OF 100% MICRO FLEECE; COLLAR OF 100% 1 X 1 NYLON STRETCH KNIT.  INTERLINING: 65% OLEFIN (OR APPROVED EQUAL)/35% POLYESTER  CONSTRUCTION, JACKET OUTER SHELL:  FRONT FLY OPENING: THERE SHALL BE A DOUBLE STORM FLAP OVER THE FRONT ZIPPER TO CREATE A WATERPROOF FLY RUNNING ALONG THE FRONT OF THE JACKET. TWO-WAY #5	1.000	EACH	N/A	\$ 170.25000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00010	CONTINUED.... FRONT OPENING ZIPPER SHALL BE CHOCOLATE BROWN IN COLOR AND 25" TO 27" LONG, OF APPROPRIATE LENGTH FOR THE SIZE OF EACH JACKET. THE STORM FLAP SHALL BE INTER-LINED AND SHALL HAVE 6 EVENLY SPACED HIDDEN 24-LIGNE BROWN BRASS OXODIZED NON-REFLECTING SNAPS TO ACT AS A CLOSURE OVER THE ZIPPER. ZIPPER TAPE SHALL BE BAR-TACKED TO SECURELY ANCHOR ZIPPER TO JACKET AT BOTTOM OPENING.  FRONT YOKES: THERE SHALL BE TWO RAIN-SHED YOKES, ONE ON EACH SIDE OF THE FRONT ZIPPER. EACH YOKE SHALL MEASURE APPROXIMATELY 9-1/4" X 9-1/2" WITH MINOR VARIATIONS PROPORTIONATE TO THE SIZE OF THE JACKET. THE YOKE SHALL BE LINED AND SHALL CLOSE WITH STRIPS OF HOOK-AND-LOOP FASTENERS. MATCHING CHOCOLATE BROWN MESH LINING UNDER THE YOKE SHALL EXTEND ALL THE WAY FROM EACH SIDE OF THE YOKE TO THE TOP OF THE SHOULDER SEAM UNDER THE YOKE. THERE SHALL BE A #3 7" INTERCHANGEABLE ZIPPER CONCEALED BY EACH YOKE HEM AND SET INTO THE JUNCTURE OF THE JACKET AND THE MESH LINING UNDER EACH YOKE. THE ZIPPERS WILL BE USED TO ATTACH THE APPROPRIATE "POLICE" REFLECTIVE FLAPS, AS SPECIFIED BY ORDERING AGENCY.  BACK YOKE: THE BACK OF THE JACKET SHALL HAVE A RAIN SHED YOKE APPROXIMATELY 10-1/2" IN LENGTH. THE WIDTH OF THE YOKE SHALL BE APPROXIMATELY 24" WITH VARIATIONS PROPORTIONATE TO THE SIZE OF THE JACKET. THE YOKE SHALL BE LINED AND SHALL BE FASTENED TO JACKET WITH HOOK AND LOOP FASTENERS. MATCHING CHOCOLATE BROWN MESH LINING UNDER THE YOKE SHALL EXTEND ALL THE WAY FROM EACH SIDE OF THE YOKE TO THE TOP OF THE SHOULDER SEAM UNDER THE YOKE. THERE SHALL BE A #3 16" INTERCHANGEABLE ZIPPER CONCEALED BY THE YOKE HEM AND SET INTO THE JUNCTURE OF THE JACKET AND THE MESH LINING UNDER THE YOKE. ZIPPER WILL BE USED TO ATTACH THE APPROPRIATE "POLICE" REFLECTIVE FLAP, AS SPECIFIED BY ORDERING AGENCY  SIDE VENTS: THE JACKET SIDE SEAMS SHALL INCLUDE 8" TO 10" SIDE VENTS THAT ARE CLOSED WITH A NYLON COIL ZIPPER AND INCLUDE AN INTERIOR ZIPPER FLY THAT CAN BE CLOSED WITH HOOK AND LOOP FASTENERS. THE WAISTBAND PORTION OF EACH SIDE VENT SHALL INCLUDE A 4" X 1-5/8" TAB OF 2 PLYS OF SHELL FABRIC AND A RUST-PROOF, NON-REFLECTIVE FEMALE SNAP TO CLOSE THE SIDE VENT WHEN THE ZIPPER IS NOT ENGAGED. TWO CORRESPONDING MALE SNAPS SHALL BE INSTALLED ON THE WAISTBAND BELOW THE POCKET TO ALLOW FOR ADJUSTMENT OF THE WAISTBAND. ONE MALE SNAP SHALL BE INSTALLED ON THE INSIDE OF EACH WAISTBAND TO ALLOW FOR THE TAB TO BE FOLDED BACK AND SECURED WHEN NOT IN USE. AT LEAST TWO RUST-PROOF NON-REFLECTIVE				

-----  
LINE# DESCRIPTION/MFGR/BRAND QUANTITY UNIT DISCOUNT UNIT PRICE  
FROM/TO

00010 CONTINUED....

EYELETS SHALL BE LOCATED NEAR THE SIDE VENTS TO ALLOW FOR WATER DRAINAGE.

BOTTOM BAND: THE BOTTOM BAND SHALL BE CONSTRUCTED OF 2 PLYS OF SHELL FABRIC AND LINED WITH A NON-WOVEN INTERLINING. THE BACK BOTTOM BAND SHALL BE CONSTRUCTED WITH A HEAVY-DUTY 3" WIDE ELASTIC INSERT SECURED WITH TWO ROWS OF STITCHING BETWEEN THE 2 PLYS OF SHELL FABRIC AND THE INTERLINING. THE ELASTIC INSERT WILL GATHER THE JACKET BACK INTO THE BOTTOM BAND. FOR EXAMPLE, THE LENGTH OF THE BACK BOTTOM BAND ON A SIZE LARGE (MALE) IS APPROXIMATELY 26". AFTER THE ELASTIC HAS BEEN SEWN INTO THE BACK BOTTOM BAND, THE LENGTH OF THE BAND IS GATHERED UP INTO A 17" SPAN.

SLEEVES: THE MODIFIED DOLMAN SLEEVES SHALL BE TWO-PIECE WITH A 9" #3 NYLON COIL ZIPPER CENTERED ON EACH UNDERARM SLEEVE SEAM. THE CUFFS SHALL BE APPROXIMATELY 1-3/4" WIDE WITH A HALF-ELASTIC CUFF. THE HEAVY-DUTY ELASTIC SHALL MEASURE APPROXIMATELY 1-3/8" WIDE AND BE ANCHORED TO THE CUFF WITH TWO ROWS OF STITCHING. THE PORTION OF THE CUFF THAT IS NOT ELASTICIZED SHALL BE INTERLINED AND SHALL INCLUDE A 3" ADJUSTMENT TAB. THE ADJUSTMENT TAB SHALL INCLUDE A FEMALE RUST-PROOF SNAP. THREE MALE SNAPS WILL BE SPACED EVENLY ON THE NON-ELASTICIZED PORTION OF THE CUFF TO ALLOW FOR CUFF ADJUSTMENT.

COLLAR: THE OUTER SHELL COLLAR SHALL BE CONSTRUCTED OF TWO PLYS OF THE SHELL MATERIAL WITH AN INTERLINING. FINISHED COLLAR SHALL BE 3-1/2" WIDE. THE BACK UNDERSIDE OF THE COLLAR SHALL INCLUDE A 1-1/4" WIDE FLY CENTERED ON THE COLLAR. THE FLY CONCEALS A 7" NYLON COIL ZIPPER OPENING FOR THE ATTACHED HOOD.

HOOD: THE HOOD IS ATTACHED TO THE UNDERCOLLAR OF THE JACKET AND IS DESIGNED TO BE DROPPED DOWN BETWEEN THE JACKET'S BACK YOKE AND THE MESH LINING WHEN NOT IN USE. HOOD SHALL BE CONSTRUCTED OF SHELL FABRIC AND SHALL BE LINED WITH THE WATERPROOF SHELL LINING FABRIC. HOOD SHALL BE CONSTRUCTED FROM THREE PIECES WITH CAPED ENDS TO YIELD A FIT THAT CONFORMS TO THE HEAD. AN ELASTICIZED DRAW CORD WITH CHANNEL LOCKS FOR HOOD ADJUSTMENT SHALL BE INSERTED INTO A CASING THAT RUNS ALONG THE FRONT PERIMETER OF THE HOOD. THE DRAW CORD SHALL EXIT AND REENTER THE TUNNEL THROUGH EYELETS SEWN INTO THE BOTTOM SEAM.

EPAULETS: INTERLINED EPAULETS CONSTRUCTED OF TWO PLYS OF SHELL FABRIC WILL BE SEWN INTO THE SLEEVE OPENINGS AND CENTERED OVER EACH SHOULDER SEAM. FINISHED EPAULET DIMENSIONS SHALL BE



LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
-------	------------------------	---------------------	------	----------	------------

00010 CONTINUED....  
APPROXIMATELY 7" X 1-3/4". EACH EPAULET WILL TAPER TO A POINT AND BE FASTENED TO SHOULDER SEAM WITH A 24-LIGNE NON-REFLECTING ENAMELED SNAP APPROXIMATELY 2" FROM THE NECKLINE. THE SHOULDER SEAM SIDE OF EACH EPAULET WILL BE ANCHORED FIRMLY TO THE JACKET WITH EXTRA STITCHING IN THE SHAPE OF A SQUARE CENTERED WITH A CROSS STITCH.

POCKETS: THE FRONT OF THE JACKET SHALL FEATURE (2) TWO-WAY HAND-WARMER PATCH FRONT POCKETS WITH AN INVERTED PLEAT IN THE CENTER OF EACH. FINISHED POCKET DIMENTIONS SHALL BE APPROXIMATELY 8" LONG X 7" WIDE. EACH POCKET WILL BE SECURED WITH A MITERED AND TOP-STITCHED FLAP (APPROXIMATELY 7" X 3") WITH SNAPS ON BOTH SIDES OF THE FLAP. THE HAND-WARMER POCKETS SHALL BE LINED WITH NON-PILL MICRO FLEECE FOR EXTRA WARMTH.

HIDDEN SECURITY POCKETS: THERE SHALL BE TWO SECURITY POCKETS, DIMENSIONS APPROXIMATELY 8" HIGH AND 7" DEEP AND LINED WITH SHELL LINING FABRIC. THE OPENING OF EACH SECURITY POCKET WILL BE COVERED WITH A BAR-TACKED WELT. EACH SECURITY POCKET WILL BE CLOSED WITH A 7" NYLON COIL ZIPPER.

BADGE TAB AND NAME TAB: BADGE TAB FINISHED DIMENSIONS WILL BE APPROXIMATELY 2-1/2" X 3/4". BADGE TAB SHALL BE PLACED VERTICALLY AND CENTERED ON THE LEFT FRONT YOKE OF THE JACKET APPROXIMATELY 4" FROM LEFT SEAM OF ZIPPER FLAP. TWO RUST-PROOF EYELETS SPACED 1" APART SHALL HOLD THE BADGE SECURELY IN PLACE. NAME TAB FINISHED DIMENSIONS WILL BE APPROXIMATELY 3-1/4" X 1". NAME TAB SHALL BE PLACED HORIZONTALY AND CENTERED ON THE RIGHT FRONT YOKE OF THE JACKET APPROXIMATELY 4-1/2" FROM RIGHT SEAM OF ZIPPER FLAP AND ENDING APPROXIMATELY 2" ABOVE YOKE'S HEM.

DAYTIME/NIGHTTIME VISIBILITY FLAPS: RIGHT FRONT FLAP SHALL READ "STATE" IF ORDERED BY IL STATE POLICE OR AS SPECIFIED BY ANOTHER ORDERING AGENCY; LEFT FRONT FLAP SHALL READ "POLICE"; AND BACK FLAP SHALL READ "POLICE". THE FLAPS SHALL BE ATTACHED TO THE BODY OF THE JACKET WITH 7" ZIPPERS IN THE FRONT AND A 15" TO 16" ZIPPER ON THE BACK. THE FLAPS SHALL BE DESIGNED TO EITHER BE REMOVED WITH THE ZIPPER OR FOLDED UP INTO THE JACKET YOKE AND SECURED IN PLACE WITH THE YOKE HEM'S HOOK AND LOOP FASTENERS. EACH PANEL SHALL FEATURE A HIGH VISIBILITY YELLOW-GREEN REFLECTIVE BACKGROUND AND BLUE-LETTERED GARMENT TAPE WITH MICROPRISM RETRO REFLECTIVE BONDING.

EMBLEM: A POLICE EMBLEM, AS SPECIFIED AND SUPPLIED BY THE ORDERING AGENCY, SHALL BE SEWN ONTO EACH SHOULDER APPROX-

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00010	CONTINUED.... IMATELY 1" DOWN FROM THE SHOULDER SEAM. APPLICATION OF THE EMBLEM SHALL BE AT NO ADDITIONAL CHARGE TO THE AGENCY.  REMOVABLE INNER LINER: THE LINER SHALL BE A FULL BODY ZIP IN/ZIP OUT LINER WITH TWO SNAPS AT EACH SLEEVE BOTTOM, A SNAP ON EACH LOWER BACK, AND A SNAP AT THE NAPE OF THE NECK TO HELP SECURE THE LINER TO THE JACKET SHELL. THE BOTTOM AND CUFFS ON THE LINER SHALL BE FINISHED WITH BINDING. THE LINER SHALL FEATURE TWO INSIDE POCKETS, ONE ON EACH SIDE, APPROXIMATELY 7" X 5-1/2". THE BODY OF THE LINER SHALL BE LINED WITH MICRO FLEECE AND HAVE A 1 X 1 STRETCH KNIT COLLAR.  XXXL-5XL R/L VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: F/C FECHHEINER MODEL: 79900/32700A				
00011	COMMODITY CODE: 5137-813-0310 SHIRT, CROWD CONTROL, TACTICAL, XS-XL  LONG-SLEEVE TACTICAL SHIRT, 5.4 OZ MINIMUM WEIGHT COTTON CANVAS  CAPE BACK WITH MOISTURE WICKING MESH  BAR TACKS IN HIGH STRESS AREAS  STITCHED EYELETS AT EACH GUSSETED UNDER- ARM  HIDDEN BUTTON-DOWN COLLAR  HIDDEN DOCUMENT POCKETS LOCATED ON THE FRONT CHEST, DESIGNED WITH A HOOK AND LOOP CLOSURE AND ONE-HAND ACCESS  TWO PLEATED PATCH POCKETS LOCATED ON FRONT CHEST WITH A HOOK AND LOOP CLOSURE  LEFT POCKET INCORPORATES A REINFORCED PEN POCKET  MELAMINE BUTTON FRONT CLOSURE  COLOR: COYOTE TAN  SIZES: X-SMALL THROUGH X-LARGE: REGULAR AND TALL  XS-XL R/T VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: 5.11 MODEL: 72157-120	1.000	EACH	N/A	\$ 40.50000
00012	COMMODITY CODE: 5137-813-0312 SHIRT, CROWD CONTROL, TACTICAL, 2XL-5XL  LONG-SLEEVE TACTICAL SHIRT, 5.4 OZ. MINIMUM WEIGHT COTTON CANVAS	1.000	EACH	N/A	\$ 46.00000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00012	<p>CONTINUED.... CAPE BACK WITH MOISTURE WICKING MESH</p> <p>BAR TACKS IN HIGH STRESS AREAS</p> <p>STITCHED EYELETS AT EACH GUSSETED UNDER-ARM</p> <p>HIDDEN BUTTON-DOWN COLLAR</p> <p>HIDDEN DOCUMENT POCKETS LOCATED ON THE FRONT CHEST, DESIGNED WITH A HOOK AND LOOP CLOSURE AND ONE-HAND ACCESS</p> <p>TWO PLEATED PATCH POCKETS LOCATED ON FRONT CHEST WITH A HOOK AND LOOP CLOSURE</p> <p>LEFT POCKET INCORPORATES A REINFORCED PEN POCKET</p> <p>MELAMINE BUTTON FRONT CLOSURE</p> <p>COLOR: COYOTE TAN</p> <p>SIZES: 2XL THROUGH 5XL: REGULAR AND TALL</p> <p>XXL-5XL R/T VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: 5.11 MODEL: 72157-120</p>				
00013	<p>COMMODITY CODE: 5137-813-0315 PANTS, ACADEMY UNIFORM, OD GREEN, 28-42 WAIST, UNHEMMED</p> <p>60-65% POLYESTER/35-40% COTTON BLEND</p> <p>WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT</p> <p>2 FRONT QUARTER TOP POCKETS</p> <p>2 REAR POCKETS</p> <p>CARGO POCKETS ON LEFT AND RIGHT SIDE SEAMS</p> <p>ADJUSTMENT WAISTBAND; ZIPPER FLY; DOUBLE SNAP WAISTBAND CLOSURE</p> <p>BELT LOOPS WITH 2.25" OPENING, LOOPS SECURED WITH 2 BARTACKS.</p> <p>PERMANENT LEG CREASES</p> <p>REINFORCED DOUBLE THICK KNEES AND SEAT</p> <p>DOUBLE-STITCHED SEAMS IN HIGH STRESS AREAS</p> <p>MACHINE WASHABLE</p> <p>COLOR: OLIVE DRAB (OD) GREEN</p> <p>SIZES: 28-42 WAIST; EVEN SIZES, UNHEMMED</p> <p>28-42</p>	200.000	EACH	N/A	\$ 48.95000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE	
00013	CONTINUED.... VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: BLAUER/FECHHEIMER      MODEL: 8810X 47305					
00014	COMMODITY CODE: 5137-813-0317 PANTS, ACADEMY UNIFORM, OD GREEN, 44-50 WAIST, UNHEMMED  60-65% POLYESTER/35-40% COTTON BLEND  WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT  2 FRONT QUARTER TOP POCKETS  2 REAR POCKETS  CARGO POCKETS ON LEFT AND RIGHT SIDE THIGH SEAMS  ADJUSTABLE WAISTBAND; ZIPPER FLY; DOUBLE SNAP WAISTBAND CLOSURE  BELT LOOPS WITH 2.25" OPENING, LOOPS SECURED WITH 2 BARTACKS.  PERMANENT LEG CREASES  REINFORCED DOUBLE THICK KNEES AND SEAT  DOUBLE-STITCHED SEAMS IN HIGH STRESS AREAS  LONGER TAIL ON SHIRT BACK  MACHINE WASHABLE  COLOR: OLIVE DRAB (OD) GREEN  SIZES: 44-50 WAIST; EVEN SIZES UNHEMMED  44-50 VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: BLAUER/FECHHEIMER      MODEL: 8810X 47305	25.000	EACH	N/A	\$	50.00000
00015	COMMODITY CODE: 5137-813-0320 SHIRT, ACADEMY UNIFORM, LONG SLEEVE KHAKI, S-XL  60-65% POLYESTER/35-40% COTTON BLEND  WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT  TWO CHEST POCKETS WITH LEFT POCKET HAVING PEN DIVISION  PERMANENT COLLAR STAYS  LONGER TAIL ON SHIRT BACK  MACHINE WASHABLE  SLEEVE EMBLEM: SHOULDER EMBLEMS ON BOTH SLEEVES SHALL BE SEWN 1" BELOW SHOULDER SEAM AND 1/2"	100.000	EACH	N/A	\$	17.75000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00015	CONTINUED.... FORWARD OF CENTER TO AVOID CREASING OF EMBLEM WHEN SLEEVE IS BEING STEAM PRESSED. EMBLEMS SHALL BE FURNISHED BY THE QUARTERMASTER TO THE CONTRACTOR.  COLOR: KHAKI  SIZES: SMALL THROUGH XL, REGULAR AND TALL  S-XL R/T VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: DICKEY MODEL: 574KH				
00016	COMMODITY CODE: 5137-813-0322 SHIRT, ACADEMY UNIFORM, LONG SLEEVE KHAKI, 2XL-3XL  60-65% POLYESTER/35-40% COTTON BLEND  WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT  TWO CHEST POCKETS WITH LEFT POCKET HAVING PEN DIVISION  PERMANENT COLLAR STAYS  LONGER TAIL ON SHIRT BACK  MACHINE WASHABLE  SLEEVE EMBLEM: SHOULDER EMBLEMS ON BOTH SLEEVES SHALL BE SEWN 1" BELOW SHOULDER SEAM AND 1/2" FORWARD OF CENTER TO AVOID CREASING OF EMBLEM WHEN SLEEVE IS BEING STEAM PRESSED. EMBLEMS SHALL BE FURNISHED BY THE QUARTERMASTER TO THE CONTRACTOR.  COLOR: KHAKI  SIZES: 2XL - 3XL, REGULAR AND TALL  XXL-XXXL R/T VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: DICKEY MODEL: 574KH	20.000	EACH	N/A	\$ 19.25000
00017	COMMODITY CODE: 5137-813-0325 SHIRT, ACADEMY UNIFORM, SHORT SLEEVE KHAKI, S-XL  60-65% POLYESTER/35-40% COTTON BLEND  WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT, FADE RESISTANT  TWO CHEST POCKETS WITH LEFT POCKET HAVING PEN DIVISION  PERMANENT COLLAR STAYS  LONGER TAIL ON SHIRT BACK  MACHINE WASHABLE	125.000	EACH	N/A	\$ 17.25000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00017	CONTINUED.....  SLEEVE EMBLEM: SHOULDER EMBLEMS ON BOTH SLEEVES SHALL BE SEWN 1" BELOW SHOULDER SEAM AND 1/2" FORWARD OF CENTER TO AVOID CREASING OF EMBLEM WHEN SLEEVE IS BEING STEAM PRESSED. EMBLEMS SHALL BE FURNISHED BY THE QUARTERMASTER TO THE CONTRACTOR.  COLOR: KHAKI  SIZES: SMALL THROUGH XL  S-XL VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: DICKEY MODEL: 1574KH				
00018	COMMODITY CODE: 5137-813-0327 SHIRT, ACADEMY UNIFORM, SHORT SLEEVE KHAKI, 2XL - 3XL  60-65% POLYESTER/35-40% COTTON BLEND  WRINKLE RESISTANT, MOISTURE REPELLANT, STAIN RESISTANT, FADE RESISTANT  TWO CHEST POCKETS WITH LEFT POCKET HAVING PEN DIVISION  PERMANENT COLLAR STAYS  LONGER TAIL ON SHIRT BACK  MACHINE WASHABLE  SLEEVE EMBLEM: SHOULDER EMBLEMS ON BOTH SLEEVES SHALL BE SEWN 1" BELOW SHOULDER SEAM AND 1/2" FORWARD OF CENTER TO AVOID CREASING OF EMBLEM WHEN SLEEVE IS BEING STEAM PRESSED. EMBLEMS SHALL BE FURNISHED BY THE QUARTERMASTER TO THE CONTRACTOR.  COLOR: KHAKI  SIZES: 2XL - 3XL  XXL-XXXL VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: DICKEY MODEL: 1574KH	10.000	EACH	N/A	\$ 18.50000
00019	COMMODITY CODE: 5137-813-0329 SLEEVE, TATTOO COVER, FULL ARM  APPROXIMATELY 17" LONG, PROPORTIONATE TO SPECIFIED SIZES  APPROX. 5.5" DIAMETER AT TOP CUFF WITH NON-SLIP GRIPPERS; APPROX. 3.5" DIAMETER AT WRIST CUFF  SMOOTH CONCEALED SEAM  90% NYLON/10% SPANDEX BLEND, MATTE FINISH, WITH UV PROTECTION INCORPORATED	1.000	PAIR	N/A	\$ 15.00000

LINE#	DESCRIPTION/MFGR/BRAND	QUANTITY FROM/TO	UNIT	DISCOUNT	UNIT PRICE
00019	CONTINUED..... INTO FABRIC  MACHINE WASHABLE  COLORS: LIGHT, SUNTAN, BLACK  SIZES: SMALL, MEDIUM, LARGE, X-LARGE  S-XL VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: TATCOVER MODEL: 1461-FULL				
00020	COMMODITY CODE: 5137-813-0331 SLEEVE, TATTOO COVER, HALF ARM  APPROXIMATELY 10" LONG, PROPORTIONATE TO SPECIFIED SIZES  APPROX. 5.5" DIAMETER AT TOP CUFF WITH NON-SLIP GRIPPERS; APPROX. 3.5" DIAMETER AT WRIST CUFF  SMOOTH CONCEALED SEAM  90% NYLON/10% SPANDEX BLEND, MATTE FINISH, WITH UV PROTECTION INCORPORATED INTO FABRIC  MACHINE WASHABLE  OLORS: LIGHT, SUNTAN, BLACK  SIZES: SMALL, MEDIUM, LARGE, X-LARGE  S-XL VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317 BRAND: TATCOVER MODEL: 1415-1KC	1.000	PAIR	N/A	\$ 14.00000
00021	COMMODITY CODE: 5137-813-0335 PATCH, ILLINOIS STATE POLICE SHOULDER PATCH, 3" X 5" BLACK TWILL BACKGROUND, PLASTIC BACKING, MERROWED BORDER. THREAD COLORS: BLACK 900, YELLOW 546.  VENDOR: UNIFORM DEN INC : CONTRACT NO: 4018317	2500.000	EACH	N/A	\$ 1.95000